

HARDSCAPES FOR
Easy Living volume 8

 EAGLE BAY®

HARDSCAPES FOR EASY LIVING, EAGLE BAY CATALOG

volume 8



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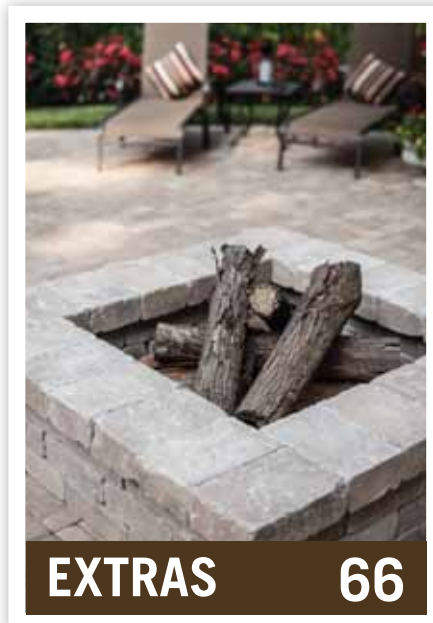
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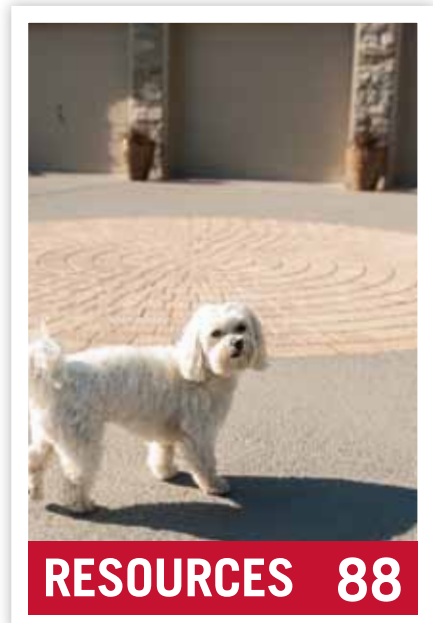
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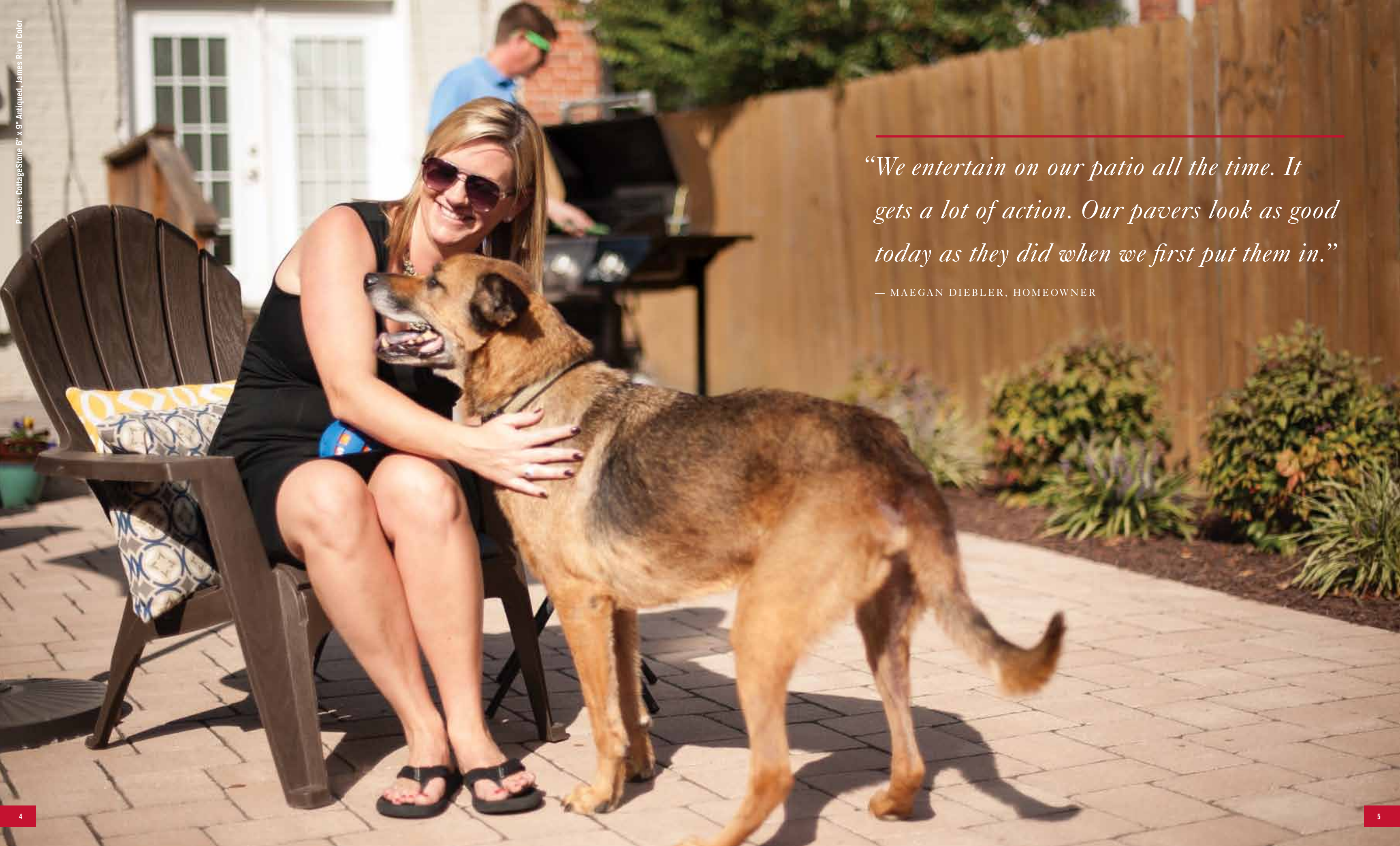
PAVER & WALL COLORS

GUIDE TO FINISHES
SPECIFICATIONS
INSTALLATION GUIDES
PAVER PATTERNS
HOW PERMEABLES WORK
CONTRACTOR CHECKLIST
WARRANTY



Pavers add visual interest, function, and substance to any outdoor landscape. They enhance both intimate and extravagant areas, complement traditional and modern aesthetics, and serve small and large budgets. In this issue, Eagle Bay presents three distinct paver designs so you can easily choose a paver with the finish and pattern that best matches your unique style.

PAVERS



“We entertain on our patio all the time. It gets a lot of action. Our pavers look as good today as they did when we first put them in.”

— MAEGAN DIEBLER, HOMEOWNER

Singles

INDIVIDUAL-PIECE DESIGNS

The single-piece designs include our most popular shaped pavers in a variety of textures and colors.

BRIKSTONE CHAMFERED

BRIKSTONE FLAT COLONIAL

COTTAGESTONE ANTIQUED

COTTAGESTONE CHAMFERED

COTTAGESTONE TEXTURED



CottageStone 6" x 6" & 6" x 9" Textured, Blue Ridge Color



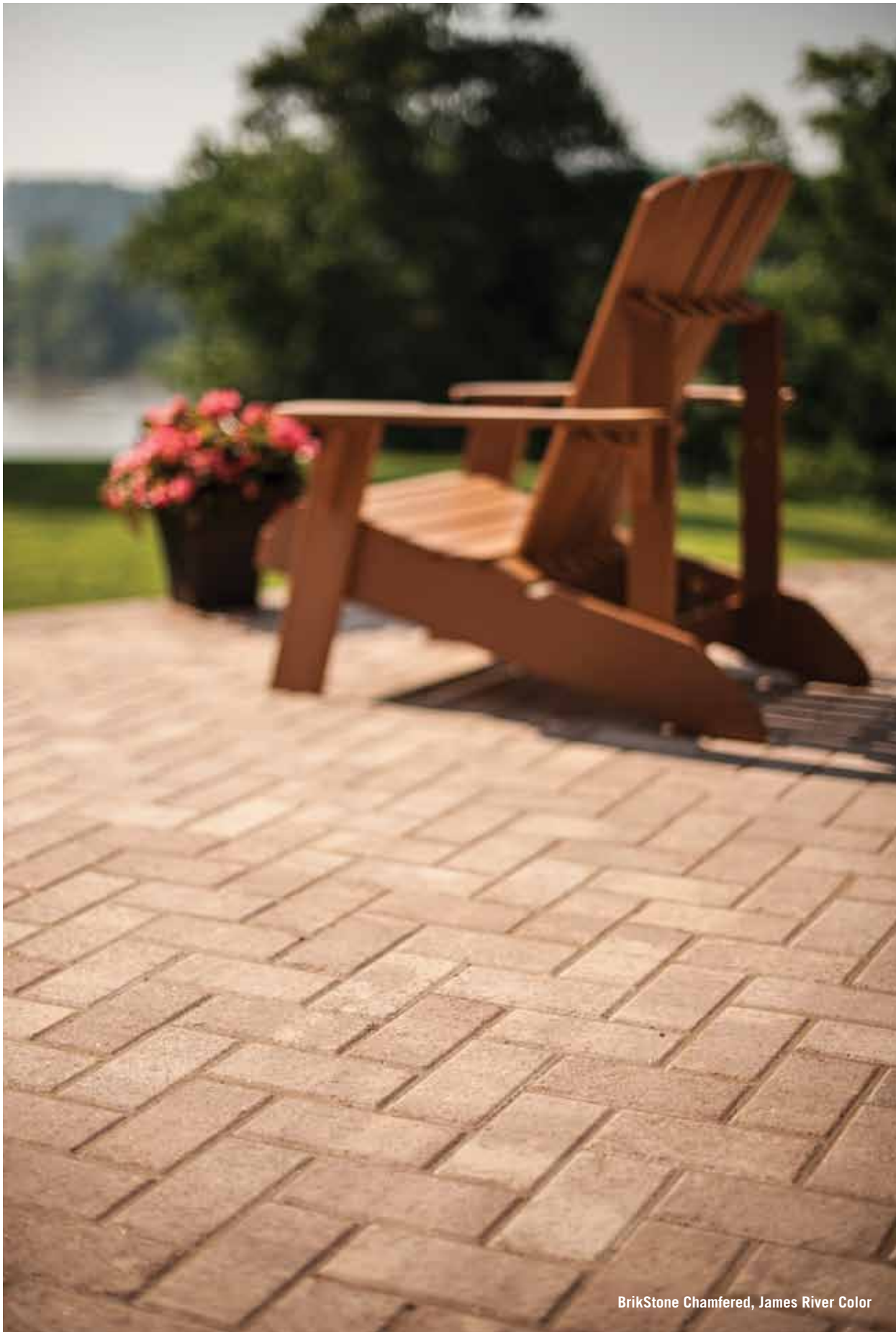
BrikStone

CHAMFERED

Versatile in color and application, BrikStone Chamfered has become the top choice of many designers. This single stone, featuring beveled edges, can create classic patterns such as basket weave, running bond, and herringbone.



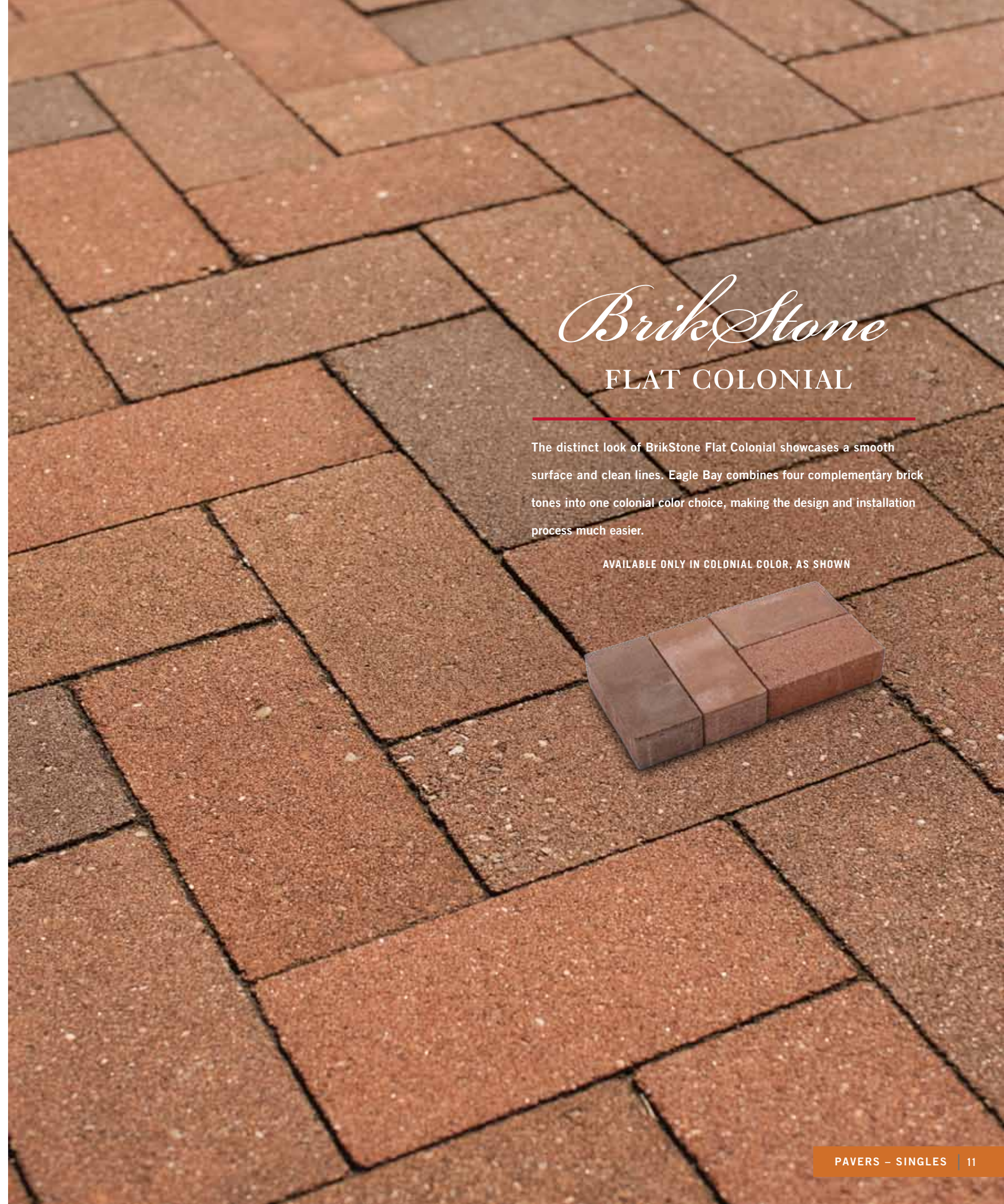
BrikStone Chamfered, James River Color



BrikStone Chamfered, James River Color

- BULL RUN
- JEFFERSON
- RICHMOND
- CRIMSON
- JAMES RIVER
- SLATE

*view larger
color swatches
on pages 90-91.*



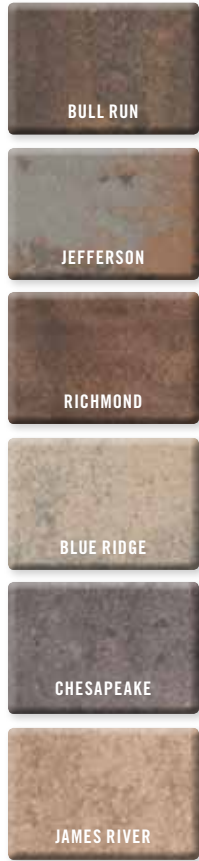
BrikStone

FLAT COLONIAL

The distinct look of BrikStone Flat Colonial showcases a smooth surface and clean lines. Eagle Bay combines four complementary brick tones into one colonial color choice, making the design and installation process much easier.

AVAILABLE ONLY IN COLONIAL COLOR, AS SHOWN





CottageStone 6" x 6" & 6" x 9" Antiqued, Jefferson Color with Chesapeake Color Edging

CottageStone ANTIQUED

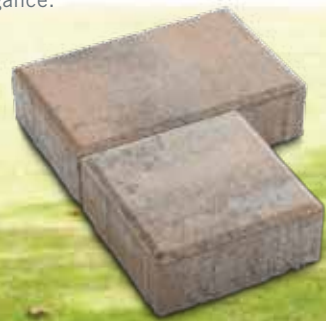
CottageStone Antiqued is available in 6" x 6" and 6" x 9" shapes. The two sizes can work alone or together, and with its antiqued finish, your new hardscape will have the allure of time-worn stones.



CottageStone

CHAMFERED

Modeled after brownstone squares and rectangles, CottageStone Chamfered is crafted in 6" x 6" and 6" x 9" shapes. The beveled edges add dimension and maturity to your project and give it a Georgetown elegance.



- BULL RUN
- JACKSON
- JEFFERSON
- RICHMOND
- JAMES RIVER
- LEXINGTON
- PIEDMONT

CottageStone 6" x 6" & 6" x 9" Chamfered, James River Color with Jefferson Color Edging

-  BULL RUN
-  JACKSON
-  JEFFERSON
-  NOVA
-  RICHMOND
-  SHENANDOAH
-  BLUE RIDGE
-  CHESAPEAKE
-  CRIMSON
-  JAMES RIVER
-  LEXINGTON
-  PIEDMONT
-  SAHARA*
-  SLATE*



CottageStone 6" x 9" Textured, Blue Ridge Color

*6" x 9" only



CottageStone

TEXTURED

Available in either a 6" x 6" square or a 6" x 9" rectangle, CottageStone Textured offers a multitude of hardscape pattern opportunities. With its dimpled-face finish, CottageStone Textured will make your final design convey artisanal creation and perfect imperfections.



Sets

MULTIPLE-PIECE DESIGNS

The multiple-piece designs offer a number of sets featuring pavers in different sizes. This allows for many different looks and patterns to add variety and visual appeal to your hardscape project.

3-PIECE SET DESIGNS:

CHATHAMSTONE

CHATHAM NATURAL

EPICSTONE COBBLED

ESSEXSTONE

KINGSLAND ANTIQUED

KINGSLAND TRADITIONAL

5-PIECE SET DESIGNS:

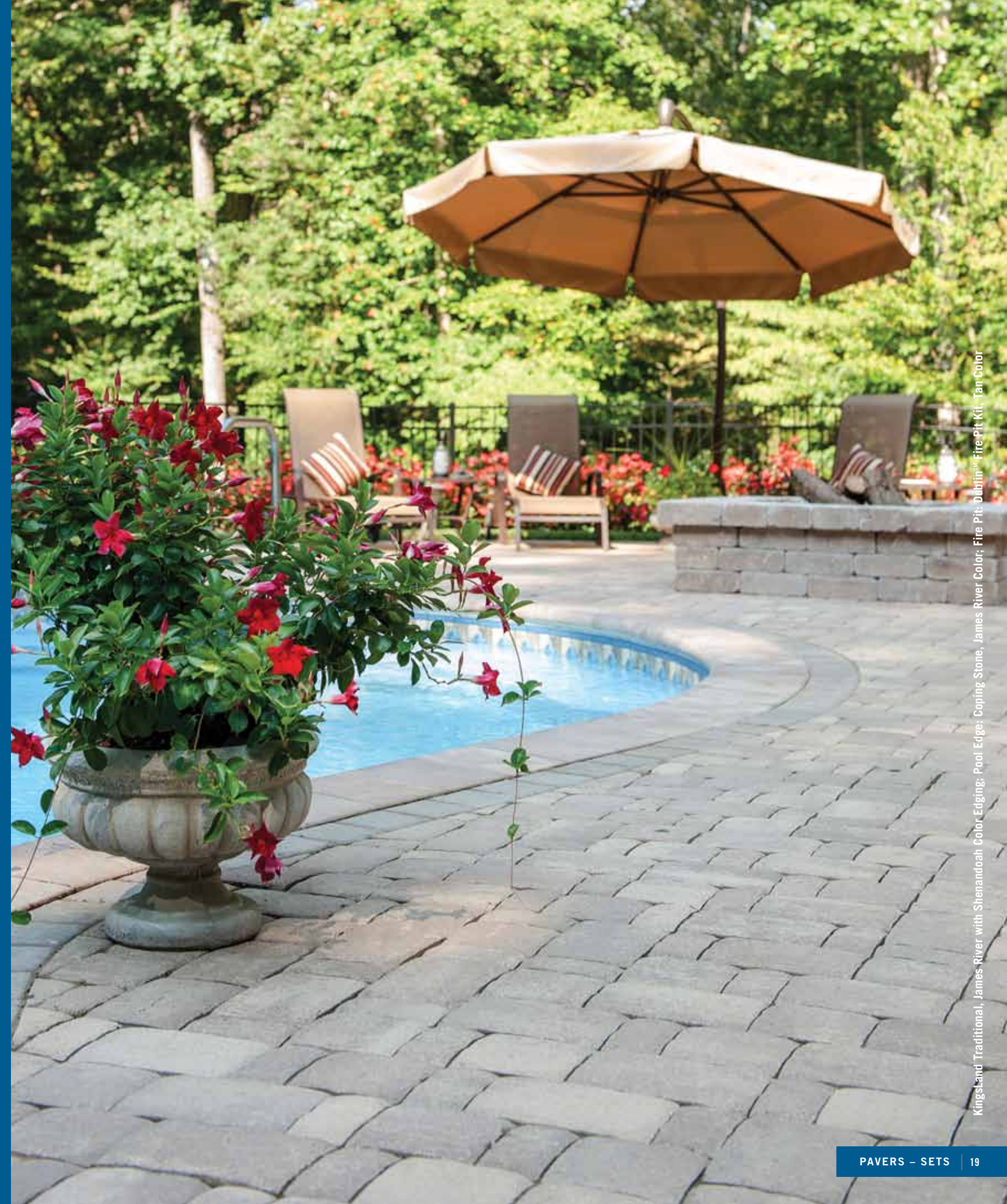
GRANDCAY COBBLED

GRANDCAY TEXTURED

CIRCLE PATTERN DESIGN:

CIRCLESTONE ANTIQUED

CIRCLESTONE TEXTURED



Kingsland Traditional, James River with Shenandoah Color Edging, Pool Edge, Coping Stone, James River Color, Fire Pit, Dublin™ Fire Pit Kit, Tan Color



ChathamStone, Jefferson Color; Edging: CottageStone 6" x 9" Chamfered, Jefferson Color

ChathamStone



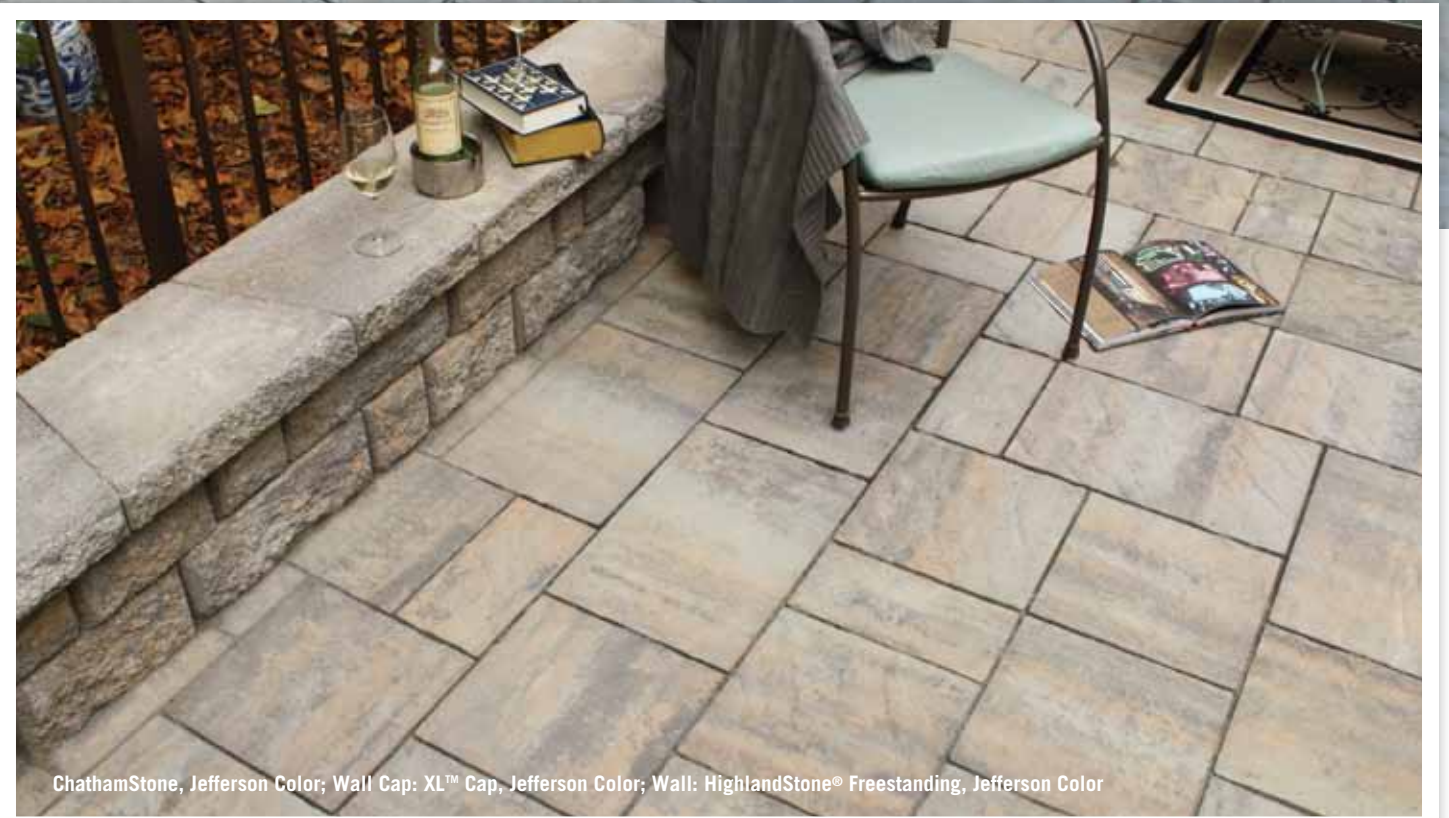
ChathamStone is a large, three-piece paver combination that creates an elegant tile-like surface for patios, walkways, and poolsides. Although recently introduced, ChathamStone is quickly becoming one of Eagle Bay's most sought-after pavers.



JEFFERSON



RICHMOND



ChathamStone, Jefferson Color; Wall Cap: XL™ Cap, Jefferson Color; Wall: HighlandStone® Freestanding, Jefferson Color



BULL RUN



NOVA

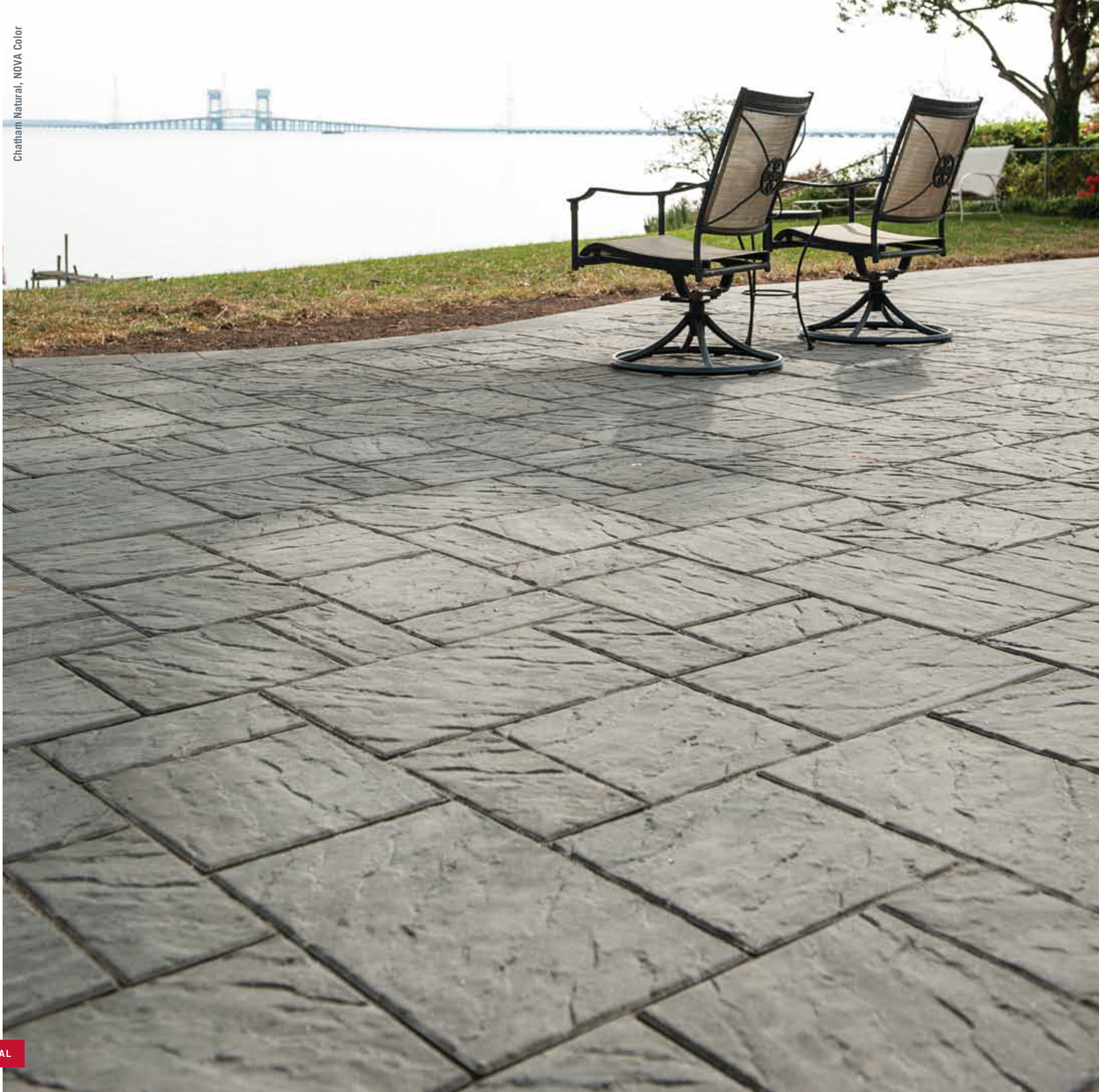


LEXINGTON



PIEDMONT

Chatham Natural, NOVA Color



Chatham Natural, NOVA Color

Chatham Natural

Similar in size and shape to ChathamStone, the Chatham Natural paver is a large, three-piece paver combination with rounded edges for a softer, stone-like appearance. Offered in four rich colors, Chatham Natural integrates beautifully into the natural environment.



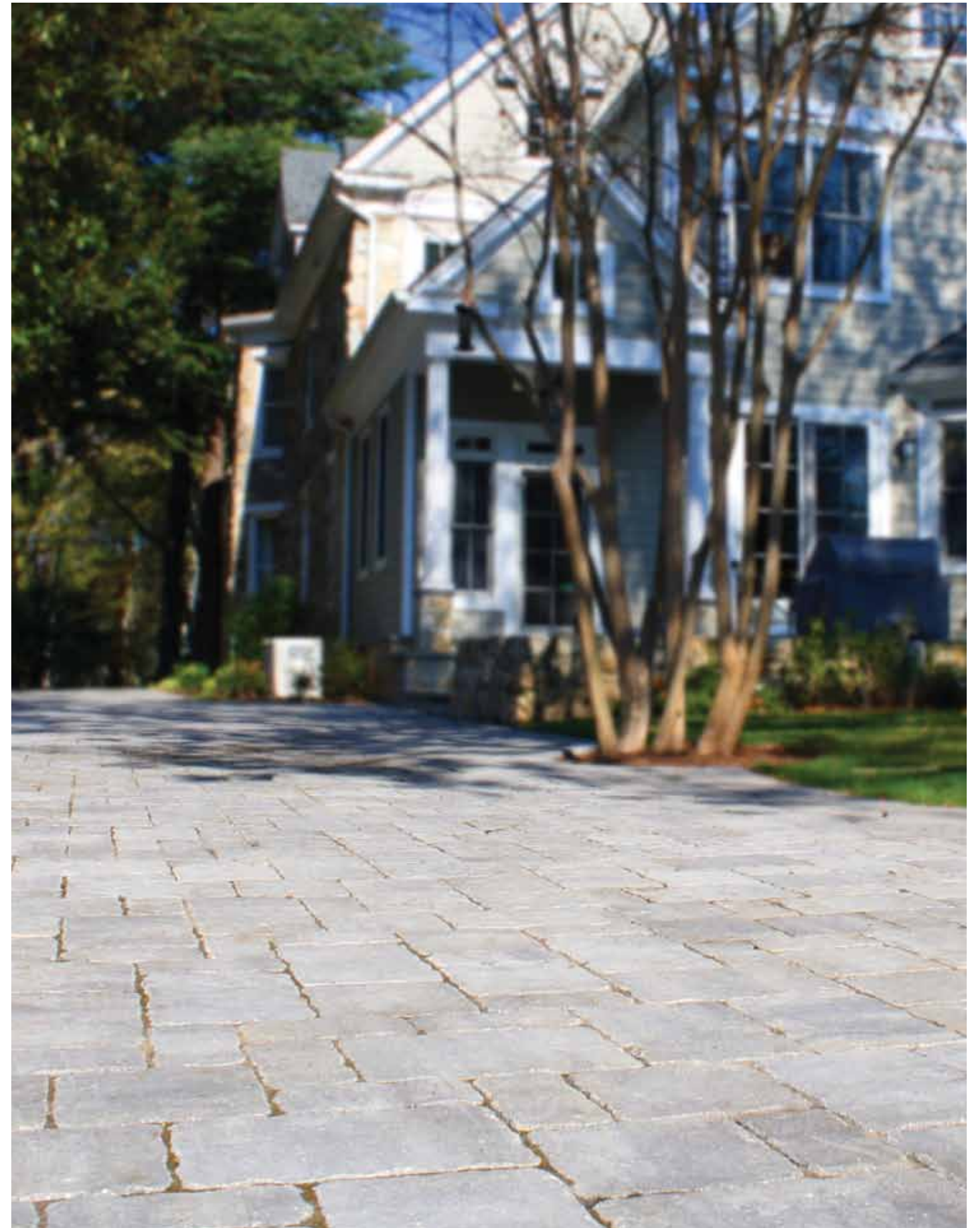
New!

Epic Stone

COBBLED

Strong, large, and designed to hold weight, this three-piece modular paver makes a powerful statement. Coupled with its durability, the distressed face and edges give it a look of craftsmanship and age-old beauty.

AVAILABLE ONLY IN CHESAPEAKE COLOR, AS SHOWN





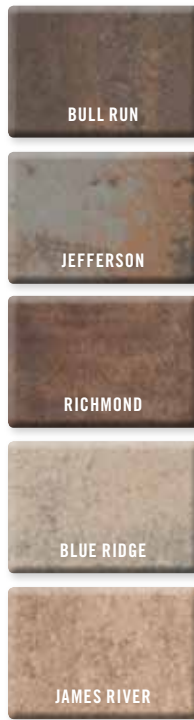
EssexStone

EssexStone is Eagle Bay's natural slate alternative. The three-piece system fits together in a combination of interesting angles and is designed to create a unique and stunning hardscape.

AVAILABLE ONLY IN JEFFERSON COLOR, AS SHOWN.



For EssexStone installation tips, see page 105 in the back of this catalog.



KingsLand Antiqued, Blue Ridge Color; Wall and Custom-Built Fire Pit: Highland Stone® Freestanding and Retaining, Blue Ridge Color; Steps: CopingStone, Chesapeake Color; Column Cap: Flat Rock Face Cap, Gray Color



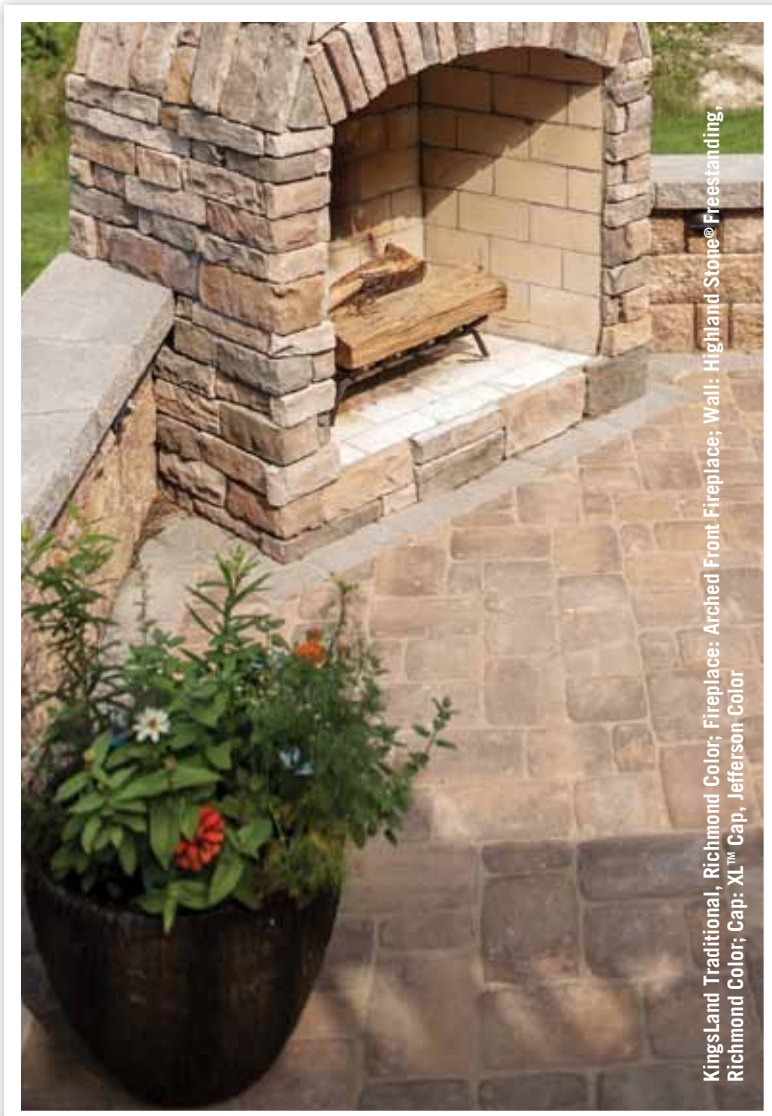
KingsLand Antiqued, Blue Ridge Color

KingsLand

ANTIQUED

KingsLand Antiqued feels as though it was laid by hand in another era. The three-piece modular system is intentionally aged around the edges to create a hardscape that appears to have withstood the test of time.

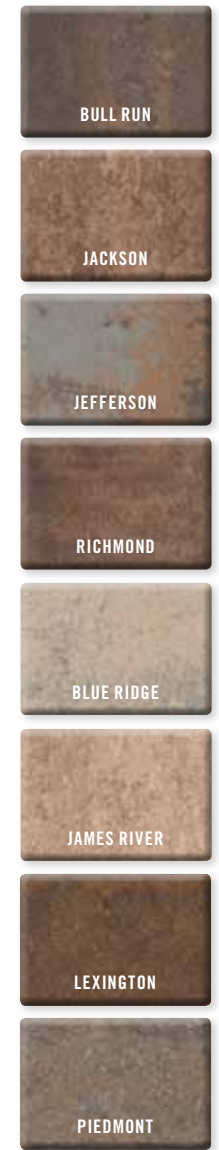




KingsLand Traditional, Richmond Color; Fireplace: Arched Front Fireplace; Wall: Highland Stone® Freestanding, Richmond Color; Cap: XL™ Cap, Jefferson Color

KingsLand TRADITIONAL

This three-piece modular system is ideal for high-traffic areas — yet maintains charm and warmth with its rounded edges. The pattern possibilities are endless, and designers will often contrast colors to create dynamic curb appeal.



finishing tip:
INCORPORATE AN EAGLE BAY FIREPLACE OR FIRE PIT INTO YOUR PATIO PLAN TO ADD WARMTH ON COOL AUTUMN DAYS.

KingsLand Traditional, Blue Ridge Color; CircleStone, Edging: XL™ Cap, James River Color; Highland Stone® Fire Pit Kit, James River Color

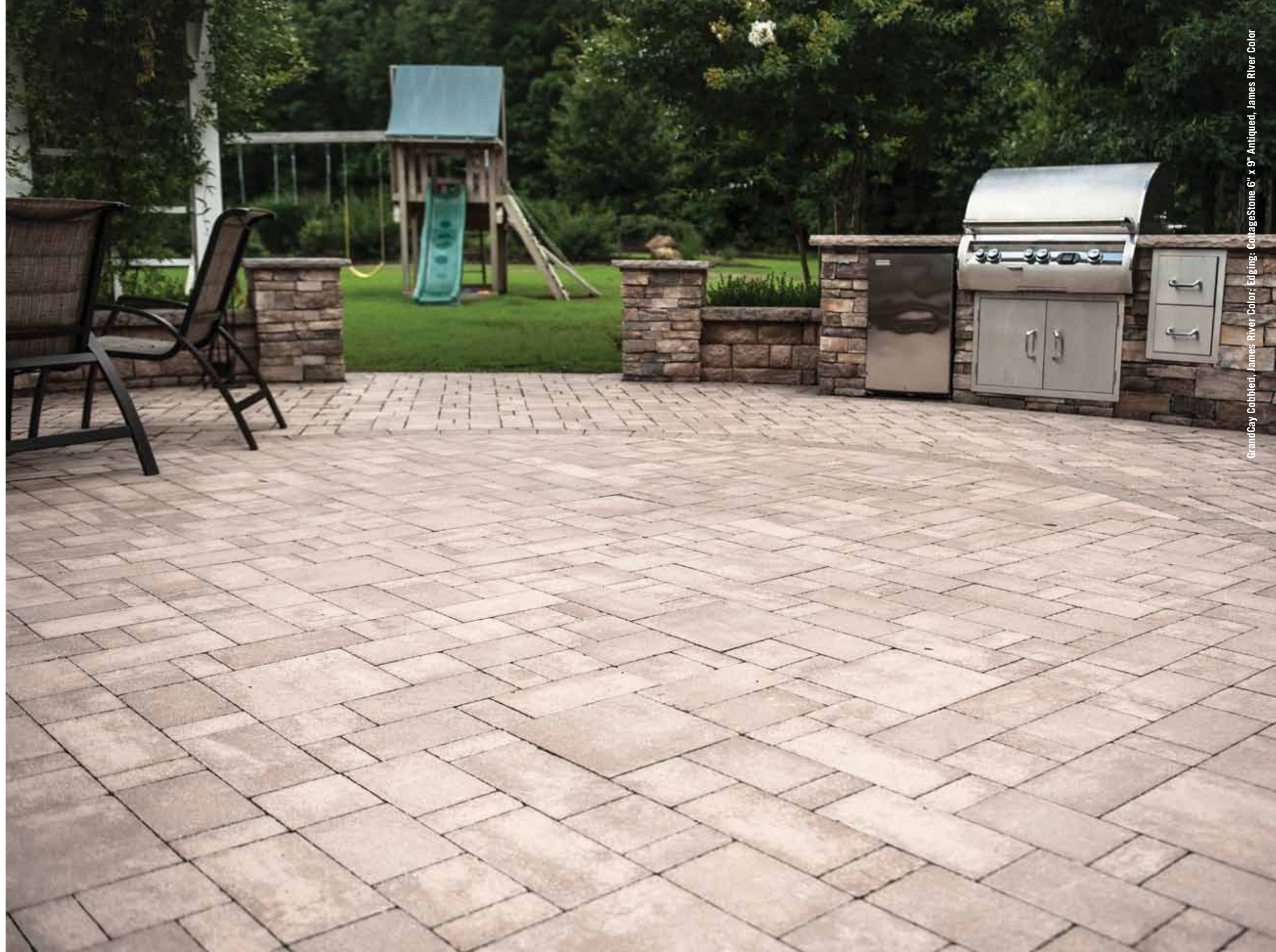


GrandCay Cobbled, Jefferson Color

GrandCay

COBBLED

Exciting and varied in design, this five-piece system is cobbled to feel historic and lived-in. There are numerous colors to choose from and endless design possibilities for your patio, pool deck, driveway, and more.



GrandCay Cobbled, James River Color; Edging: CottageStone 6" x 9" Antiqued, James River Color

finishing tip:

PAIR TWO DIFFERENT EAGLE BAY PAVER COLORS TO CREATE VISUAL INTEREST IN A PATIO.



GrandCay Textured, James River Color; Wall: Highland Stone® Freestanding, Bull Run Color; Wall Cap: XL™ Cap, Jefferson Color; Column Cap: Flat Rock Face Column Cap, Gray Color; Bench Cap: CopingStone, Jefferson Color; Fire Pit Kit: Highland Stone® Fire Pit Kit, James River Color; Fire Pit Ring Cap: 1/4" Ring Cap, Jefferson Color (available by separate purchase only)



GrandCay Textured, James River Color

GrandCay

TEXTURED

Bring style to your poolside, patio, or driveway with GrandCay's popular five-piece paver system. The textured finish will give your project dimension and the variety of paver colors available can lead to bold and interesting patterns.





CircleStone Antiqued, Chesapeake Color

CircleStone

ANTIQUED

CircleStone Antiqued has been treated to provide your hardscape design with a vintage quality. This five-piece system complements most any project by creating a focal point for gathering areas.



CircleStone Antiqued, Chesapeake Color; CottageStone Textured, 6" x 9", Jefferson Color



installation tip:

SEE CIRCLESTONE INSTRUCTIONS ON PAGE 104.



CircleStone Textured, Chesapeake Color; CottageStone 6" x 9" Textured, Blue Ridge Color

CircleStone

TEXTURED

CircleStone is a five-piece paver system, available in numerous colors, that complements Eagle Bay's entire product line. Use it to provide intimate and unique focal areas for both large and small spaces.



For CircleStone installation instructions, see page 104 in the back of this catalog.

CircleStone Textured, James River Color; Accent Ring; CottageStone 6" x 9" Textured, Jefferson Color; Patio; CottageStone 6" x 9" Textured, James River Color; Fire Pit; Dublin™ Fire Pit Kit; James River Color; Cap; CopingStone, James River Color

finishing tip: PAIR A DIFFERENT COLOR COTTAGESTONE 6" X 9" PAVER WITH CIRCLESTONE TO EMPHASIZE A SPACE.



Permeables

STORMWATER DESIGN

Our permeable line will satisfy your design aesthetics while limiting your ecological footprint. These Eagle Bay pavers significantly help filter contaminants and reduce runoff. We are proud to say this is a win-win for the homeowner and our natural landscape.

ECOBAY

SF RIMA™ CHAMFERED

TURFSTONE





EcoBay, Blue Ridge Color (Blue Ridge is available by special order only)



EcoBay, Blue Ridge Color (Blue Ridge is available by special order only)

EcoBay

With their traditional shape, EcoBay permeable pavers can fit nearly any design. Unlike traditional stone or pavers, this two-piece system will effectively reduce the amount of runoff that can pollute our streams, lakes, rivers, and ultimately the Chesapeake Bay.

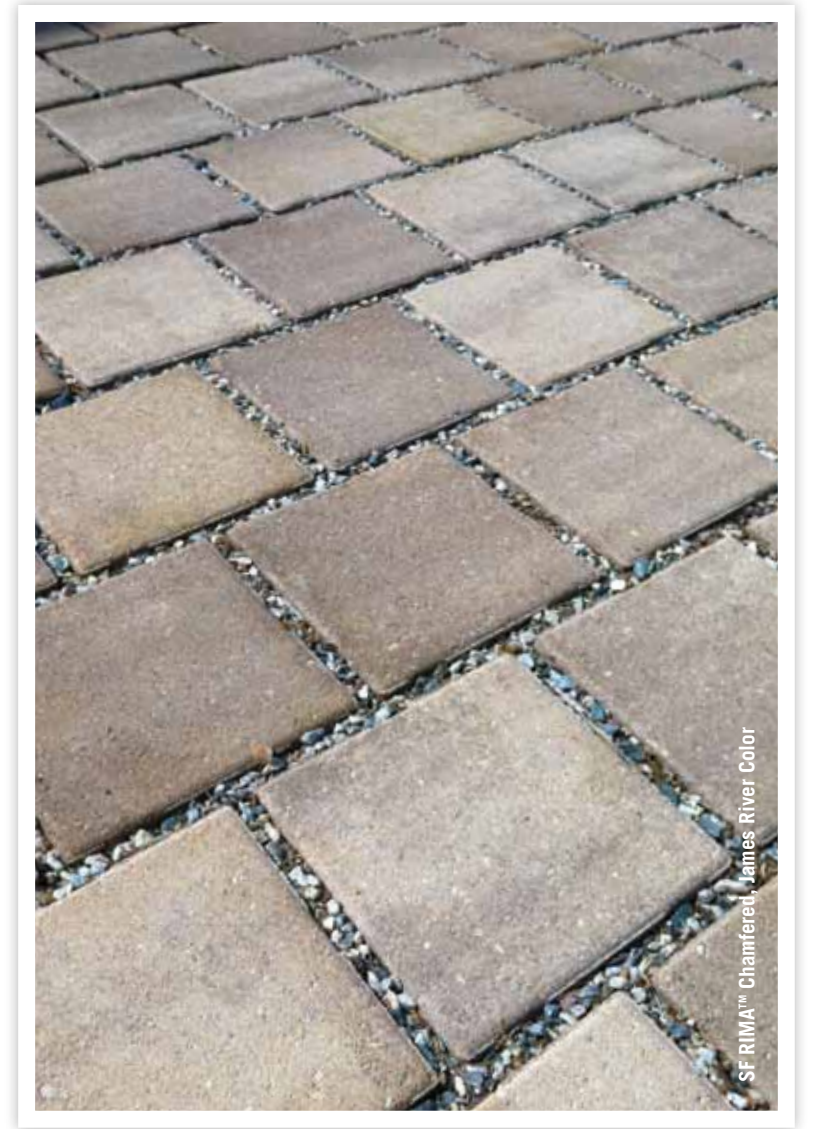


JAMES RIVER



CHESAPEAKE

For more information about stormwater management with permeable pavers, visit eaglebaypavers.com.



*SF Rima*TM
CHAMFERED

SF RIMATM is a single-unit permeable paver with a flat face and beveled edges. It is a durable paver that can withstand heavy traffic, making it well-suited for a variety of hardscape and stormwater solutions.



View larger color swatches on pages 90–91.

TurfStone

TurfStone can be a visual feature in your hardscape or serve a more functional role. It has a honeycomb shape that can be filled with gravel or grass. This allows rainwater to filter through slowly and evenly, resulting in the remediation and stabilization of soil erosion.

AVAILABLE ONLY IN GRAY COLOR, AS SHOWN





“As a former contractor, I’ve worked with many brands of paver and wall products. I chose Eagle Bay because of their durability. Plus, my wife loves them because they work so well with our natural landscape.”

— BILL GRAY, HOMEOWNER AND CONTRACTOR

Dublin™ Fire Pit Kit, Tan Color; Pavers: KingsLand Traditional, James River Color; Wall: Highland Stone® Retaining, Shenandoah Color; Wall Cap: XL™ Cap, Shenandoah Color



Highland Stone® Freestanding & Retaining, Richmond Color, Wall Cap: XL™ Cap, Richmond Color; Column Cap: Peaked Rock Face Cap, Brown Color

Eagle Bay walls add structure, protection, and decoration to your hardscape. Our products are tested for strength and durability, and we have perfected a collection of color blends so you don't have to compromise on style. Columns and caps are available for each wall unit.

WALLS



Dublin™ Freestanding, Tan Color; Pavers: EssexStone, Jefferson Color



Dublin™ Freestanding, Tan Color

Dublin™ FREESTANDING

Dublin™ mimics centuries-old boundary walls found throughout Dublin, Ireland. These tumbled stones add charm to any hardscape project. The same single unit is used for the wall, column, and caps, making estimation and assembly a snap.



TAN



GRAY

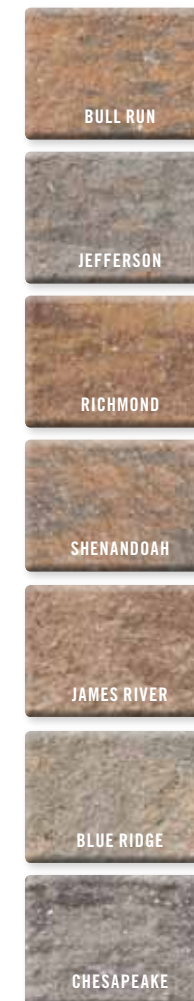
Highland Stone®

FREESTANDING

Each piece of the Highland Stone® Freestanding wall system features a slightly rough finish, giving wall projects up to three feet a secure and natural feel. Stones are available in 6" or 3" heights and a variety of widths (see pages 98-99).



Highland Stone® Freestanding, Bull Run Color; Highland Stone® Column Unit, Bull Run Color; Wall Cap: XL™ Cap, Bull Run Color



finishing tip:

FOR YOUR HIGHLAND STONE® WALL PROJECTS, SELECT EAGLE BAY'S XL™ CAPS. SEE PAGE 64.



Aspen Stone[®]

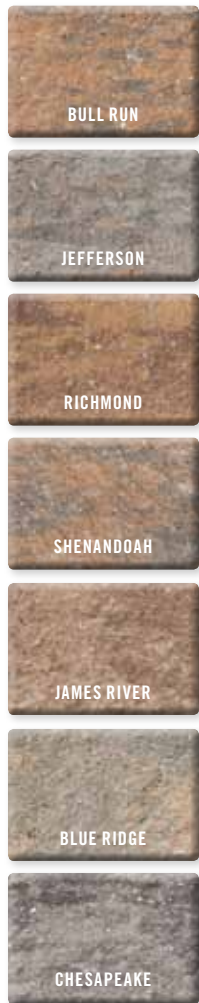
RETAINING

Aspen Stone[®] retaining walls are lightweight and easy to handle, perfect for smaller spaces and patio or garden walls. The rough-hewn texture, available in four colors, is visible on one side and works for projects up to two feet high.



finishing tip:

FOR YOUR ASPEN STONE[®] WALL PROJECTS, SELECT EAGLE BAY'S ASPEN STONE[®] CAPS. SEE PAGES 98-99.



Diamond® 10DS Retaining, James River Color; Wall Cap: XL™ Cap, James River Color; CopingStone, Richmond Color; Pavers: CottageStone 6" x 6" Textured, Jefferson Color

Diamond® 10DS

RETAINING

The Diamond® 10DS retaining wall system is the perfect choice when your project calls for classic, clean lines. It has a rear-lip locator that works exceptionally well for walls, terraces, and grades. Choose a straight edge or curved design with this flexible block.



finishing tip:
FOR YOUR DIAMOND® 10DS WALL PROJECTS, SELECT EAGLE BAY'S UNICAPS AND CORNER UNIT. SEE PAGE 98-99.

Diamond Pro®

RETAINING

With the proven strength and a natural-stone appearance, the Diamond Pro® and Diamond Pro Stone Cut® retaining wall systems are the perfect choices for larger-scale projects that demand beauty.

AVAILABLE ONLY IN JAMES RIVER COLOR, AS SHOWN



DIAMOND PRO® RETAINING



DIAMOND PRO®

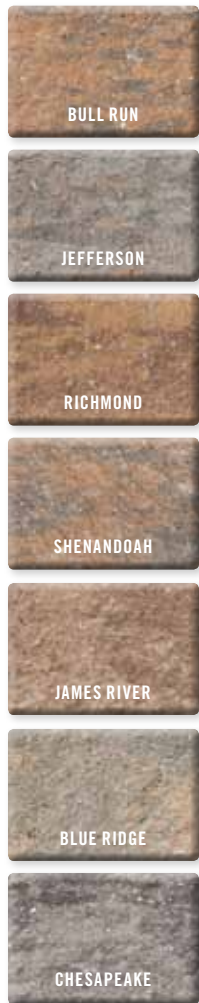


DIAMOND PRO STONE CUT®

finishing tip:

FOR YOUR DIAMOND PRO® WALL PROJECTS, SELECT EAGLE BAY'S UNICAPS AND CORNER UNIT. SEE PAGES 98–99.

Diamond Pro® Retaining, Straight Face, James River Color



Wall: Highland Stone® Retaining, Blue Ridge Color; Wall Cap: XL™ Cap, Blue Ridge Color; Pavers: CottageStone 6" x 9" Textured, Blue Ridge Color

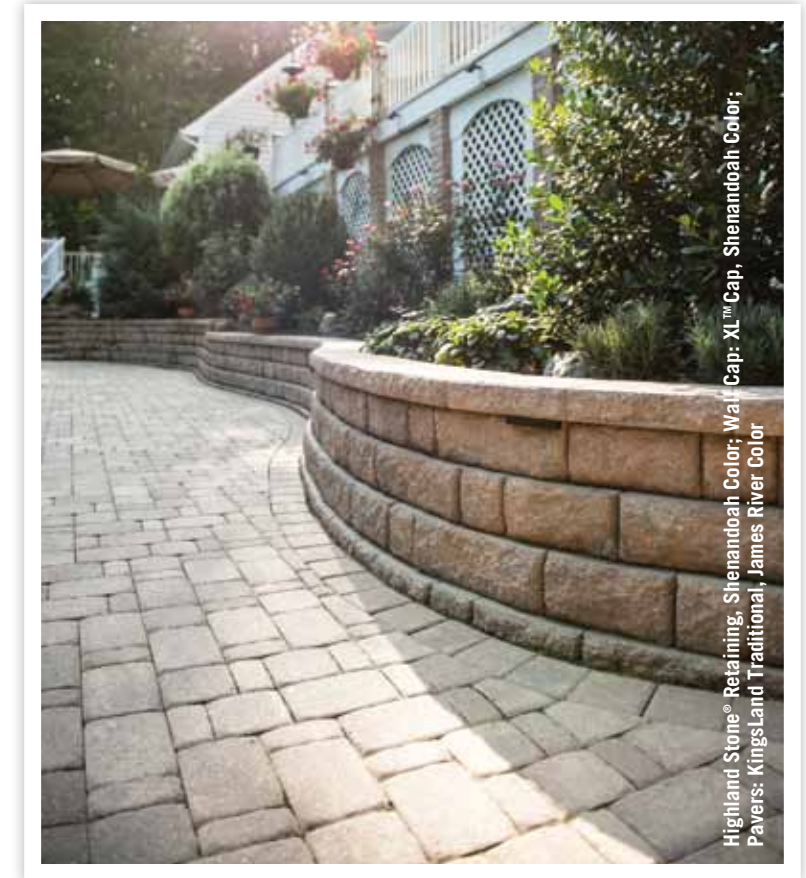


finishing tip:
INCORPORATE AN EAGLE BAY FIREPLACE OR OVEN TO EXPAND YOUR OUTDOOR LIVING SPACE.

Highland Stone®

RETAINING

The Highland Stone® wall system is Eagle Bay's most popular retaining wall for projects up to four feet high. The rough finish, visible on one side, blends into its surroundings and is available in varying heights and widths. Blend multiple sizes to give a more natural feel (see pages 98–99).

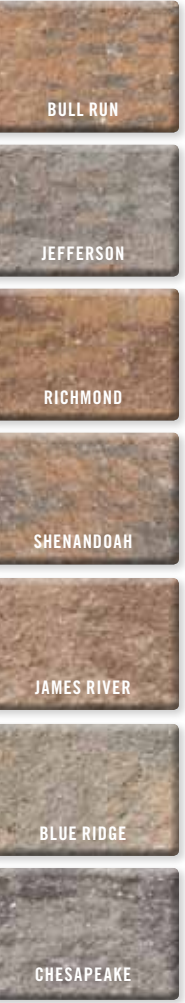


Highland Stone® Retaining, Shenandoah Color; Wall Cap: XL™ Cap, Shenandoah Color; Pavers: KingsLand Traditional, James River Color

Highland Stone[®]

XL[™] CAP

Our XL[™] Wall Cap features a tapered shape and both sides are rough hewn for a natural look.



finishing tip:

USE HIGHLAND STONE[®] XL[™] CAPS AS TREADS TO STEPS ON YOUR PATIO. SEE HIGHLAND STONE[®] RETAINING WALL ON PAGE 62 FOR RISERS.

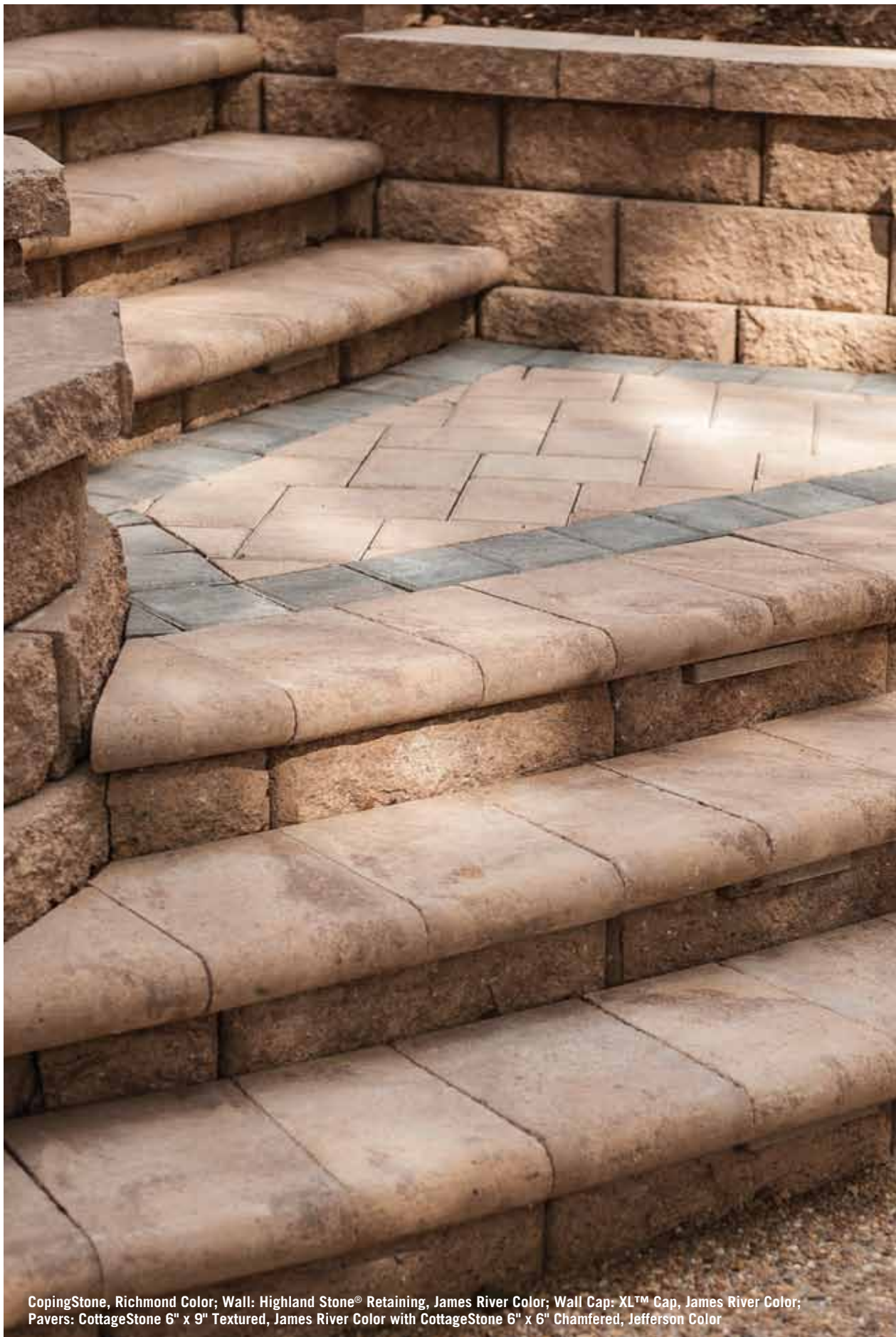
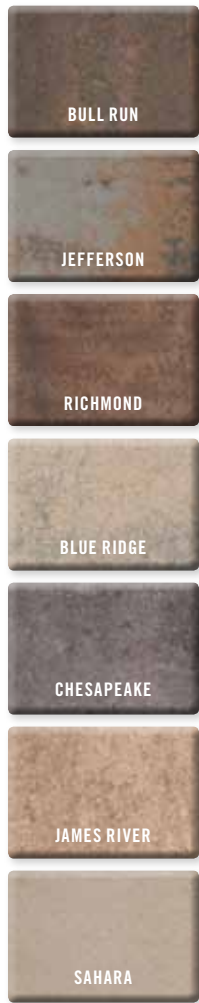
XL[™] Cap, Blue Ridge Color



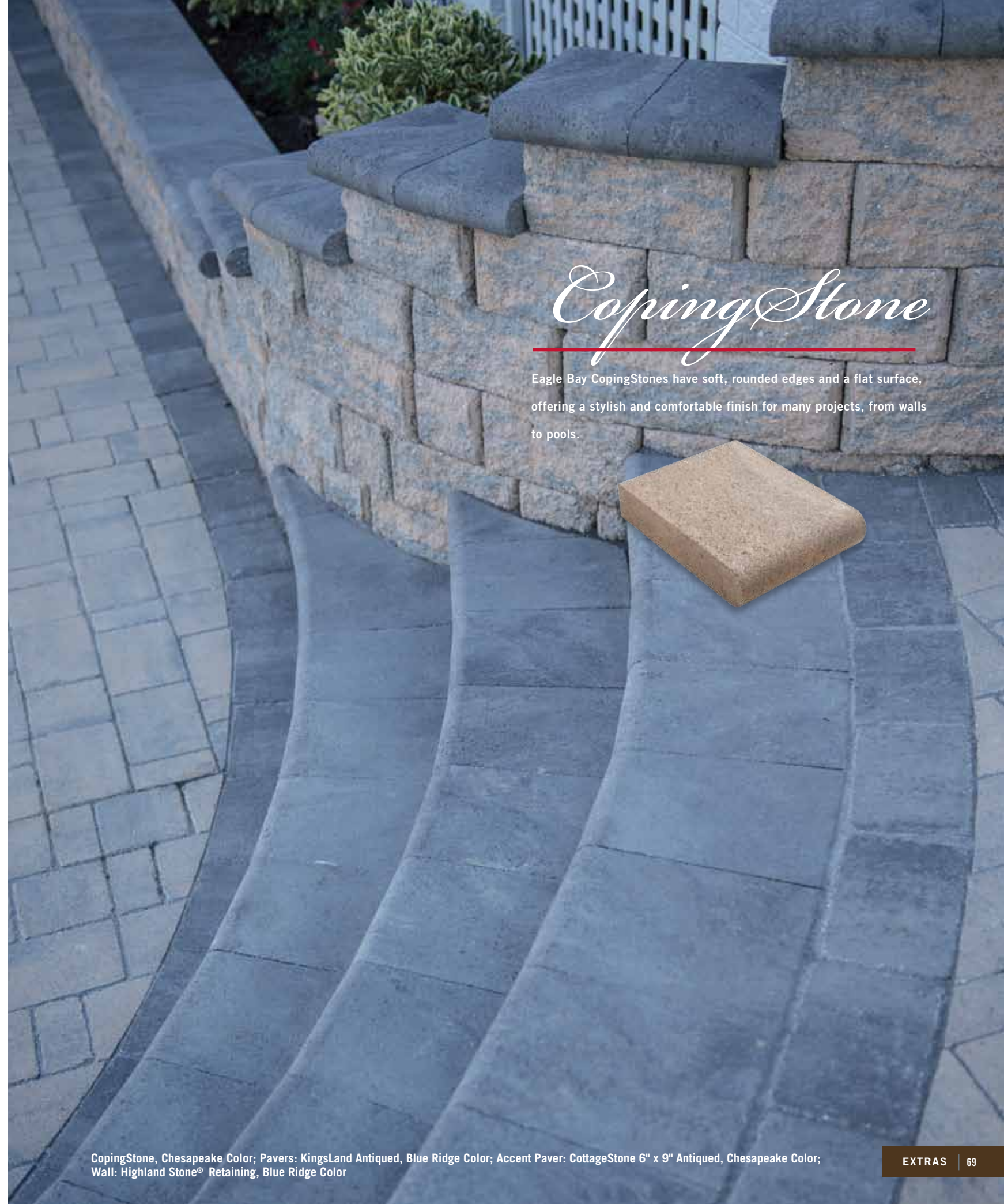
Your outdoor space will feel complete when all the details and finishing touches have been chosen and installed. Fire Pit Kits, CopingStones, caps, column units, and steps are all available through Eagle Bay. We also provide suggestions on the best products to maintain and clean your hardscape so the beauty lasts for years.

EXTRAS

Dublin™ Fire Pit Kit, Tan Color; Pavers: KingsLand Traditional, James River Color; Pool Edging: CopingStone, James River Color; Wall: Highland Stone® Retaining, Shenandoah Color; Wall Cap: XL™ Cap, Shenandoah Color



CopingStone, Richmond Color; Wall: Highland Stone® Retaining, James River Color; Wall Cap: XL™ Cap, James River Color; Pavers: CottageStone 6" x 9" Textured, James River Color with CottageStone 6" x 6" Chamfered, Jefferson Color



CopingStone

Eagle Bay CopingStones have soft, rounded edges and a flat surface, offering a stylish and comfortable finish for many projects, from walls to pools.

CopingStone, Chesapeake Color; Pavers: KingsLand Antiqued, Blue Ridge Color; Accent Paver: CottageStone 6" x 9" Antiqued, Chesapeake Color; Wall: Highland Stone® Retaining, Blue Ridge Color

CurbStone

Finish your walkway, driveway, or flower bed borders with Eagle Bay CurbStone.



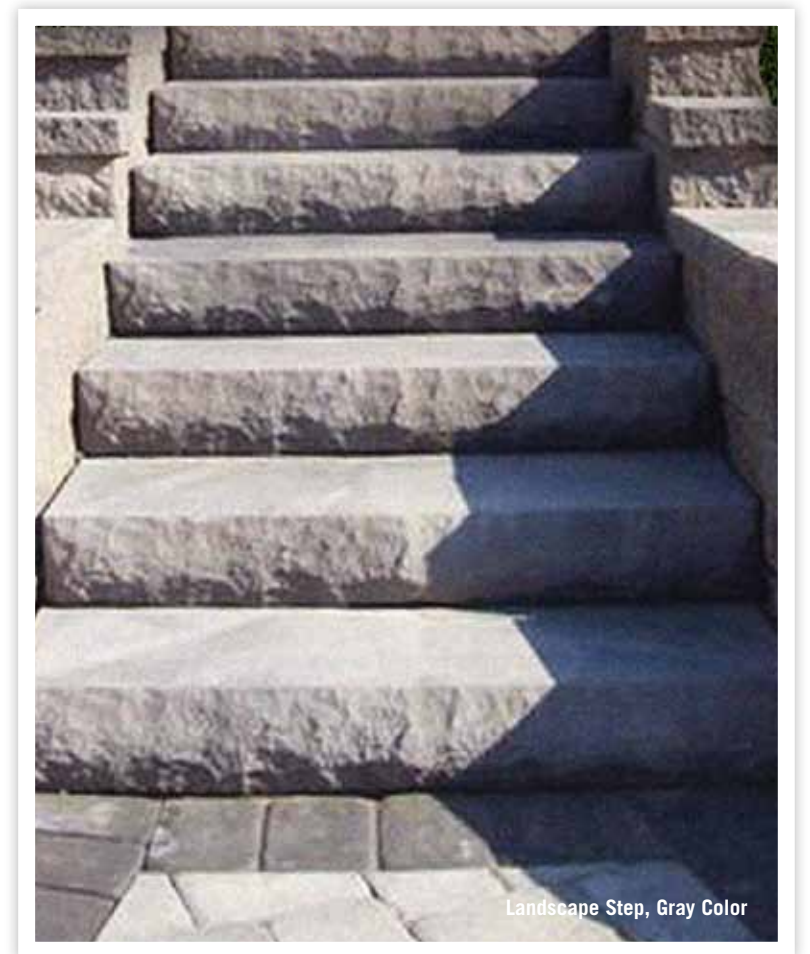
CurbStone, Tan Color; CottageStone 6" x 9", Textured, James River Color

Landscape Step, Brown Color; Pavers: Kingsland Traditional, James River Color; Edging: CottageStone 6" x 9" Textured, Jefferson Color



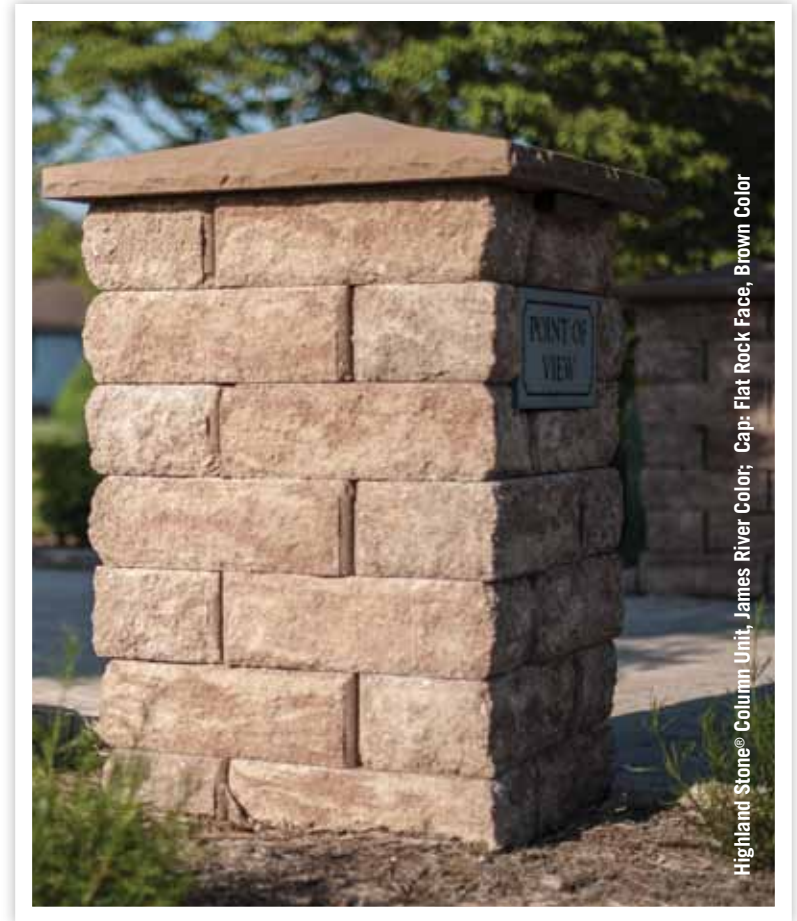
Landscape Step

Provide an attractive transition to your landscape or patio with our 48" wide landscape step that works with most standard walkway widths.



Landscape Step, Gray Color





Highland Stone® COLUMN UNIT

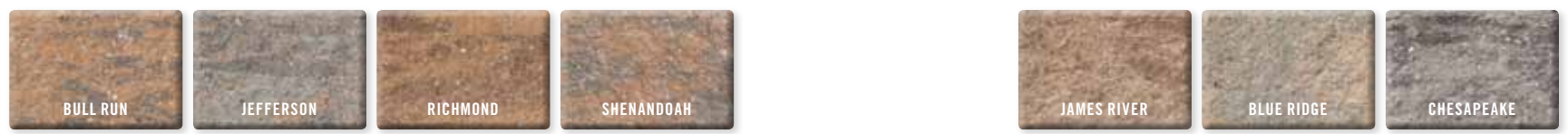
Matching the Highland Stone® Wall collection with neutral tones and dramatic contouring, the Highland Stone® Column Unit is the perfect accent feature for walls and gated entrances. We offer a variety of caps to perfectly complement many different styles and aesthetics.

FULL UNIT DIMENSIONS: 27" SQ X 60" TALL

HIGHLAND STONE® MAILBOX KIT

Enhance the curb appeal of your home with this easy-to-assemble Highland Stone® Mailbox Kit. This prepackaged column mailbox kit includes a corrosion-proof fiberglass box with a powder-coated, forged metal door.

AVAILABLE IN JEFFERSON AND JAMES RIVER COLORS



Highland Stone® Column Unit, James River Color; Column Cap: Flat Rock Face, Gray Color; Paver: KingsLand Traditional, Richmond Color; Wall Cap: XL™ Cap, James River Color

Highland Stone® Column Unit, James River Color; Cap: Flat Rock Face, Brown Color

Column Caps

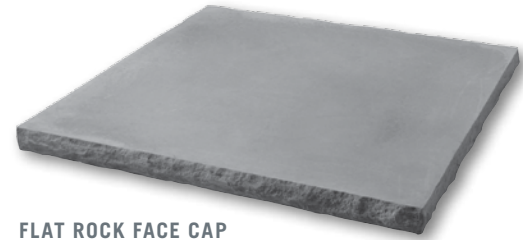
Choose the cap that matches your column unit perfectly. The small details can make a big difference in completing the look and feel of your outdoor space. Pick from our selection of caps to put the finishing touch on your hardscape project.



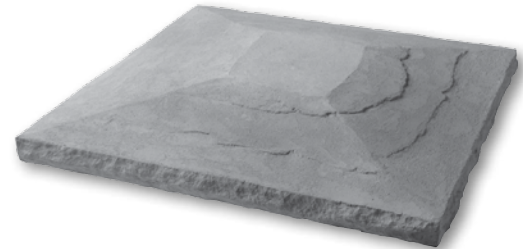
ROCK FACE COLUMN CAPS — 32" X 32"



PEAKED ROCK FACE CAP



FLAT ROCK FACE CAP



LIGHT TOP ROCK FACE CAP



BROWN LIGHT TOP ROCK FACE CAP



BROWN



GRAY



GRAY FLAT ROCK FACE CAP

CAST STONE COLUMN CAPS — 29" X 29"



CAST STONE CAP



CAST STONE CAP WITH HOLE



WHITE CAST STONE CAP



WHITE



GRAY

Highland Stone® Freestanding, James River Color: Wall Cap: XL™ Cap, James River Color: Column Cap: Peaked Rock Face Cap, Brown Color



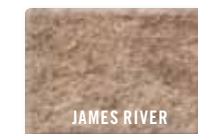
Aspen Stone® FIRE PIT KIT

The rough-hewn texture of Aspen Stone® adds natural charm to any outdoor space. This easy-to-assemble kit comes prepackaged with Aspen Stone® blocks, a log support grill, a spark screen, and a spark screen tool.

DIAMETER INSIDE: 28"; DIAMETER OUTSIDE: 43"; HEIGHT: 20" **ANCHOR**
BUILD SOMETHING BEAUTIFUL



Aspen Stone® Fire Pit Kit, James River Color; Pavers: CottageStone 6" x 6" & 6" x 9" Antiqued, Blue Ridge Color; Wall: HighlandStone® Freestanding, James River Color



JAMES RIVER



CHESAPEAKE

Fire Pit Kit includes blocks, fire pit bowl, log support grill, spark screen, and spark screen tool.

CopingStone not included in Aspen Stone® Fire Pit Kit.

Aspen Stone® Fire Pit Kit, James River Color; Fire Pit Cap: Copping Stone, James River Color (CoppingStone not included in Kit); Pavers: CircleStone Textured, Blue Ridge Color; Wall: Highland Stone® Freestanding, James River Color; Cap: XL™ Cap, James River Color



Dublin™ Fire Pit Kit, Tan Color; Pavers: KingsLand Traditional, James River Color

Dublin™

FIRE PIT KIT

Extend and enhance your outdoor entertaining season with our new Dublin™ Fire Pit Kit. The Dublin™ Fire Pit Kit comes in a tumbled finish and is the perfect addition to any outdoor space. It works with all styles—whether you are adding to an existing setup or starting anew. This easy-to-build kit includes everything you'll need to build a beautiful freestanding fire pit, plus the size and weight make installation easy, even for DIY'-ers. Conveniently shipped on one pallet, our fire pits can be used to burn wood or be fitted for natural gas and propane.



Make your fire pit any size using standard cubes of Dublin™ wall in place of the standard kit.

SEE INSTALL DIRECTIONS ON PAGE 106.



Dublin™ Fire Pit Kit, Tan Color; Pavers: KingsLand Traditional, James River Color; Pool Edging: CopingStone, James River Color

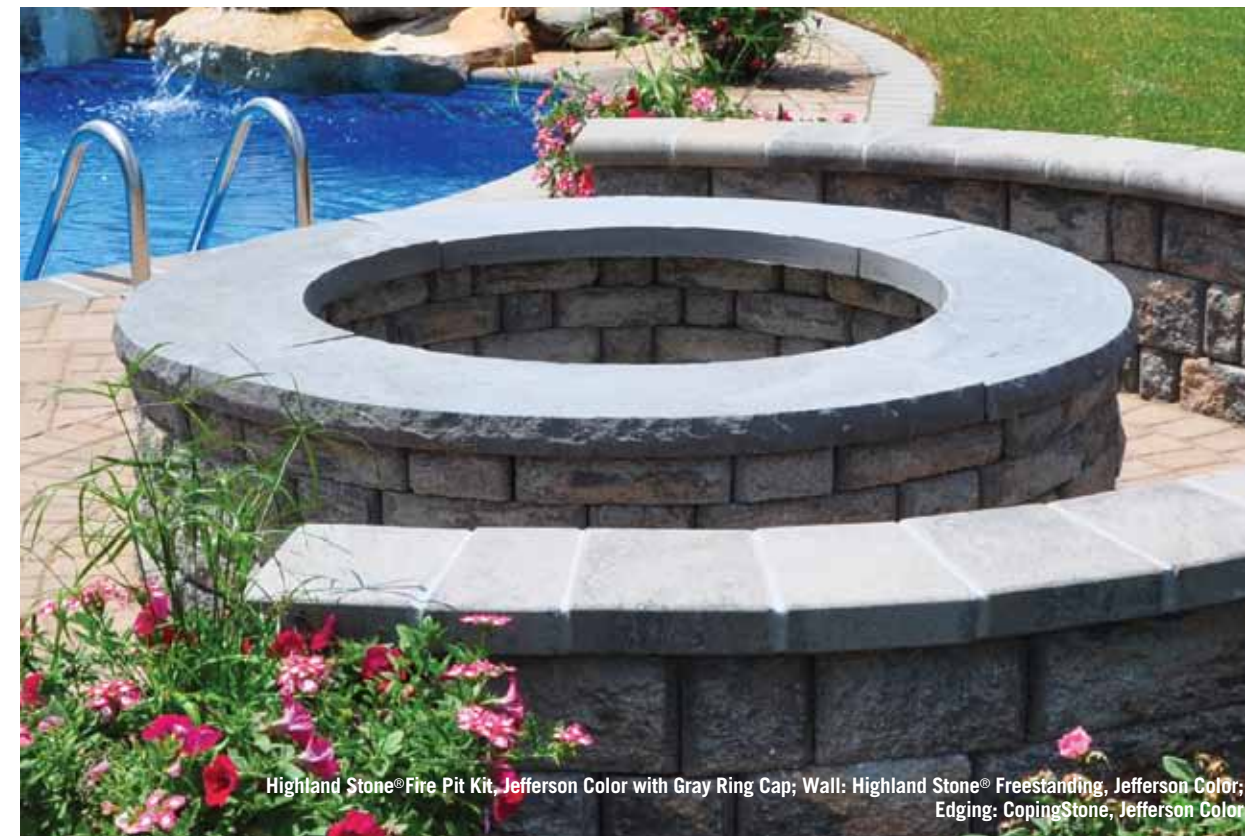
Highland Stone® FIRE PIT KIT

Our easy-to-build Fire Pit Kits create the perfect setting to enjoy a cool evening or a crisp fall day. Everything you'll need to build a beautiful freestanding fire pit is included. This kit comes in two of our most popular colors, James River and Jefferson, and is conveniently shipped on one pallet.



Highland Stone® Fire Pit Kit includes a matching ring cap. Non-matching ring caps can be purchased separately to create a custom look (like the one shown here).

Highland Stone® Fire Pit Kit, James River Color; Pavers: GrandCay Textured, James River Color; Wall: Highland Stone® Freestanding, James River Color; Column Cap: Flat Rock Face Column Cap, Gray Color; Bench Cap: CopingStone, Jefferson Color; Fire Pit Kit: Highland Stone® Fire Pit Kit, James River Color; Fire Pit Ring Cap: 1/4" Ring Cap, Jefferson Color (available by separate purchase only)



Highland Stone® Fire Pit Kit, Jefferson Color with Gray Ring Cap; Wall: Highland Stone® Freestanding, Jefferson Color; Edging: CopingStone, Jefferson Color



Highland Stone® Fire Pit Kit, James River Color with Brown Ring Cap; Paver: KingsLand Traditional, Richmond Color; Wall: Highland Stone® Freestanding, James River Color; Wall Cap: XL™ Cap, James River

Optional two-piece steel ring available upon request.

DIAMETER INSIDE: 46";
DIAMETER OUTSIDE: 63";
HEIGHT: 23.125" (WITH COPING)



1/4" FIRE PIT RING CAP

Complete your custom-built fire pit with our four-piece ring cap. Ring Cap is also sold separately, but is included in the Highland Stone® Fire Pit Kit. Available in Brown and Gray Colors.

Fireplace: Arched Front Fireplace; Paver: Kingsland Traditional, Richmond Color; Wall: Highland Stone® Freestanding, Richmond Color; Cap: XL™ Cap, Jefferson Color



Outdoor FIREPLACES & OVENS

Pre-engineered for strength and virtually maintenance-free, these traditional fireplaces extend your precious summer season. All products are modular and easily lend themselves to customization. All outdoor products can be veneered with man-made or sliced stone.



OUTDOOR FIREPLACE

With a traditional fireplace look, this product includes a firebox, smoke chamber, and two or three feet of solid chimney.

HEARTH WIDTH OPTIONS
30" 36" 42"



ARCHED FRONT OUTDOOR FIREPLACE

This design features an arch detail and is popular among homeowners. The solid-block chimney comes standard.

HEARTH WIDTH OPTIONS
30" 36" 42"



OUTDOOR OVEN

This outdoor wood-fired oven can be seamlessly integrated into any outdoor kitchen. It's made from the same insulating materials as our fireplaces. Special order only.

HEARTH WIDTH
48" AT BASE

Ask your local distributor for compatible veneer stone.

Care & Maintenance

HARDSCAPE CLEANERS by TechniSeal®

Your patio or driveway will get a lot of use, but it doesn't have to show. These cleaners and accessories make it easy to remove oil, rust, tar, efflorescence, and more.



HD PAVER PREP EFFLO CLEANER
SIZE 1 GAL., 5 GAL.

Cleans evenly and enables protectors to better penetrate the material.



PAVER RESTORER
SIZE 1 GAL., 5 GAL.

Bring your pavers back to their original splendor with this powerful cleaner.



SPRAYER FOR EC EFFLORESCENCE CLEANER

Attach to your hose for easy and precise application of Paver Primer and Hardscape Cleaner.



O&G PROFESSIONAL OIL AND GREASE CLEANER
SIZE 1 QT.



PTR PAINT, TAR, AND RUBBER REMOVER
SIZE 1 QT.



RR RUST REMOVER
25 OZ.



SLIT FOAM ROLLERS
10/BOX

Perfect for the easy, even application of TechniSeal® products.



ORGANIC STAIN REMOVER
25 OZ.



RG+ CONCRETE ADHESIVE
25 OZ. -12/BOX, 28 OZ. -12/BOX



PAVER MAID KIT
1 QT. BOTTLE OF EACH

Everything you need to brighten up your pavers and clean them thoroughly. Contains removers for oil and grease, organic stains, rust, paint, tar, and rubber; brush included.

ORGANIC JOINT STABILIZERS by Envirobond®

ENVIROSAND
SIZE 55 LB./BAG

Colors: Natural, Granite



ENVIROSTONE
SIZE 55 LB./BAG

Colors: Natural, Granite



POLYMERIC SANDS by TechniSeal®

RG+ POLYMERIC SAND
SIZE 50 LB./BAG

Colors: Tan, Granite



HP2 POLYMERIC SAND
SIZE 50 LB./BAG

Colors: Tan, Granite



LOOK FOR THESE LOGOS:



WET LOOK



NATURAL LOOK



CLEAR LOOK



COLOR BOOST

HARDSCAPE SEALANTS & CLEANERS by TechniSeal®

Keep your patio or driveway looking great year after year with these high-quality, easy-to-use sealants, hardscape cleaners, and accessories. Choose from gloss or matte finishes to protect your hardscape against stains and make cleaning easier.

Gloss finish protective sealants

[WLS] WET LOOK

SIZE 1 GAL., 5 GAL.

Recommended for driveways, parking lots, patios, and walkways. Enhances the color of pavers with a gloss finish. Optimal oil repellency.

Matte finish protective sealants (non-film forming)

[IN] NATURAL LOOK

SIZE 1 GAL., 5 GAL.

Recommended for pool decks, walkways, steps, patios, and retaining walls. Invisible matte finish. Penetrating: will not make surface more slippery.

Semi-gloss finish protective sealants

[EV] CLEAR LOOK

SIZE 1 GAL., 5 GAL.

Recommended for driveways, walkways, and patios. Preserves natural look of pavers with a semi-gloss finish. Forms a highly durable protective film. Single-coat application.

[CB] COLOR BOOST

SIZE 1 GAL., 5 GAL.

Recommended for pool decks, walkways, steps, patios, and retaining walls. Enhances the color of pavers with a matte finish. Penetrating: will not make surface more slippery.

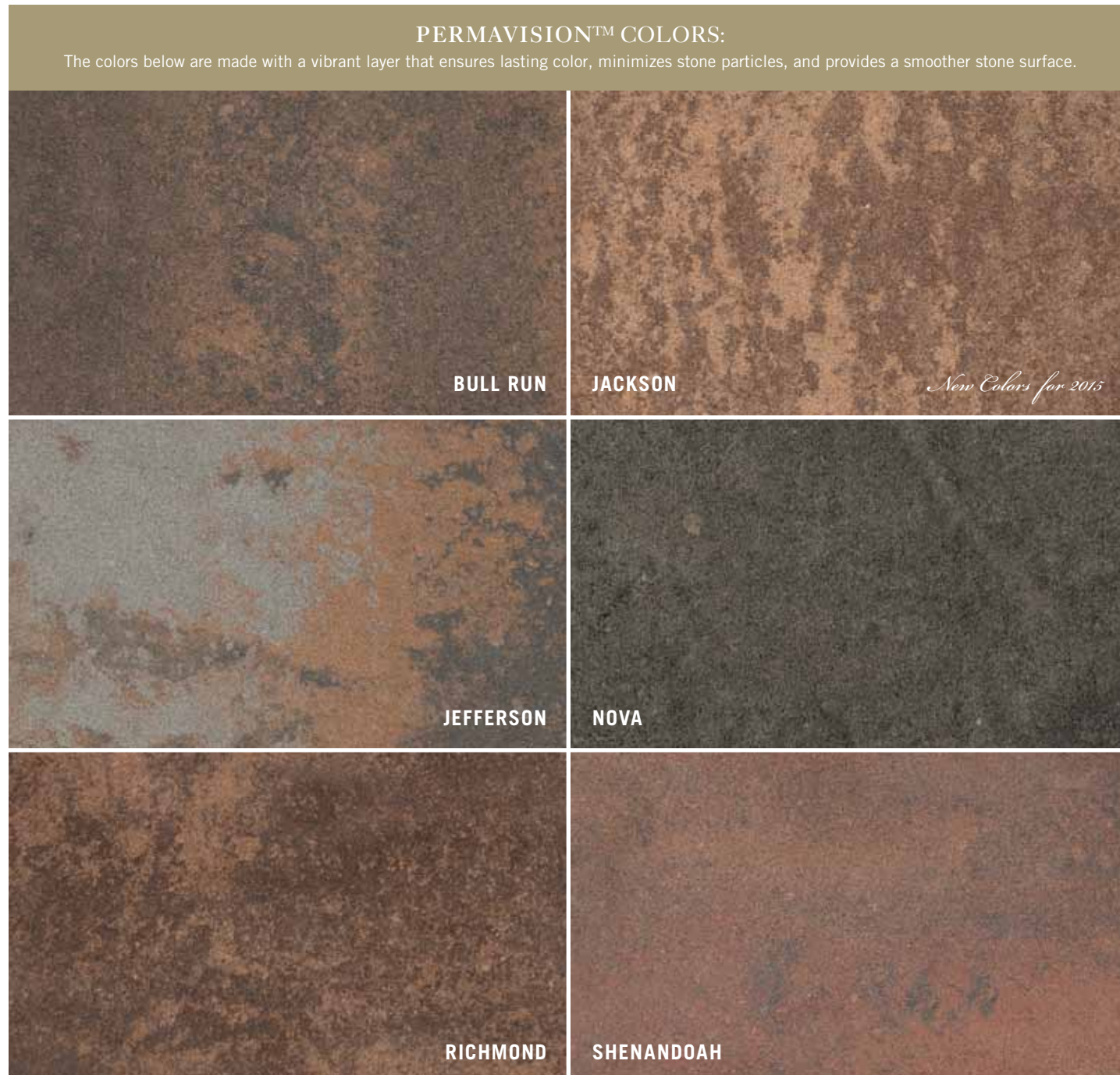
Kingsland Antiqued, Blue Ridge Color; Wall and Custom-Built Fire Pit: Highland Stone® Freestanding and Retaining, Blue Ridge Color; Steps & Seat: CopingStone, Chesapeake Color; Column Cap: Flat Rock Face Cap, Gray Color

Pulling all the pieces together for your future hardscape project can be intimidating. *Wondering where to start?* In this section, we provide additional information that will get you closer to your dream design: colors, measurements, patterns, and more.

RESOURCES

PAVER COLORS

Selecting a paver color is one of the most important and exciting aspects of your design, and Eagle Bay has worked hard to create a color collection that gives you plenty of choices. For the most accurate color representation, visit your local Eagle Bay Dealer to request a sample.



Eagle Bay has attempted to represent our colors as accurately as possible; however, variances will naturally occur as a result of the printing and manufacturing processes. In all situations, we recommend viewing the actual product before choosing a color and ordering product.



WALL COLORS

Eagle Bay wall colors are designed to blend in nicely with your surrounding landscape and complement the paver collections featured in this catalog. For the most accurate color representation, visit your local Eagle Bay Dealer to request a sample.



Eagle Bay has attempted to represent our colors as accurately as possible; however, variances will naturally occur as a result of the printing and manufacturing processes. In all situations, we recommend viewing the actual product before choosing a color and ordering product.



UNDERSTANDING THE DIFFERENCES AMONG PAVER FINISH TYPES AND EDGE TYPES

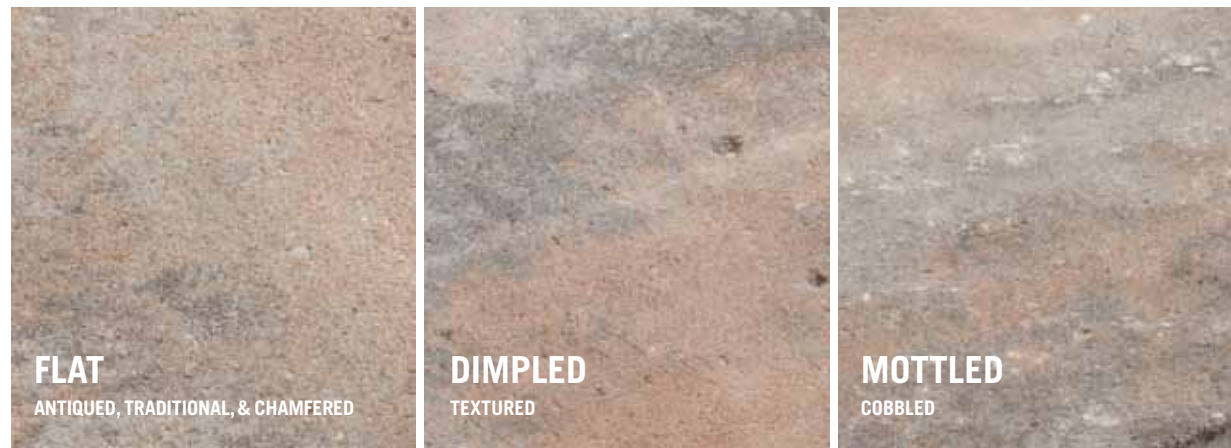
Although cost, durability, and maintenance are all important factors in choosing a material for your hardscape, we think you'll agree that the design choices are the most exciting thing about Eagle Bay concrete pavers. Within our paver collections, we offer several finishes to help you get the exact look you want.

FINISH STRONG

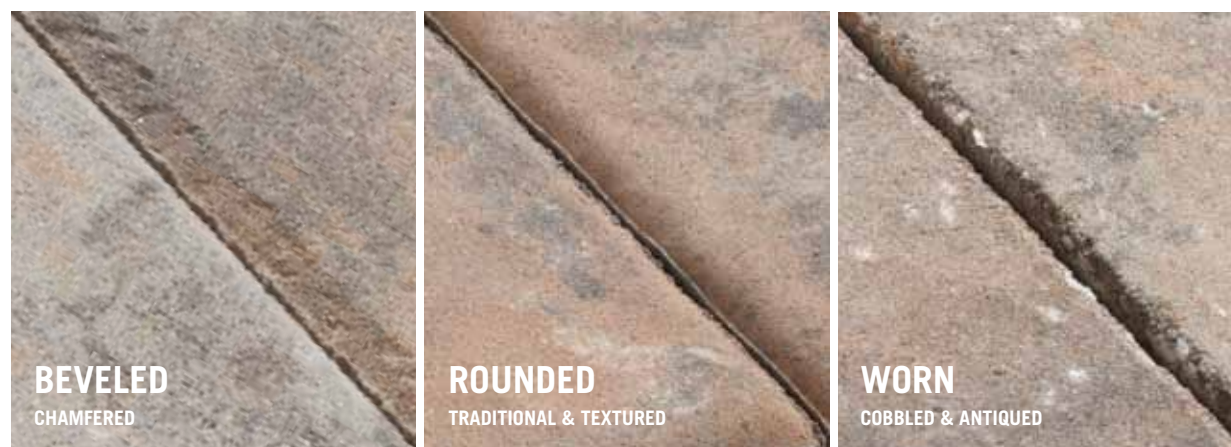
You'll want to start by choosing the overall look you want for your hardscape project. Our pavers are manufactured to resemble many other materials such as brick, cobblestone, natural stone, flagstone, slate, and concrete (with added sustainability, maintenance, and cost benefits). We believe the details matter, so we have developed

manufacturing processes that give our pavers a number of different textures to re-create natural weathering. Currently, we offer five distinct paver finishes: Antiqued, Chamfered, Traditional, Cobbled and Textured. Each finish features its own combination of surface and edge styles designed to create a specific look and feel.

SURFACE FINISHES



EDGE FINISHES



PAVER SPECIFICATIONS

Samples can be requested by visiting your local distributor.

PERMAVISION™ COLORS

COREVISION™ COLORS

PAVERS

Singles

Sets

Permeables

FACE	FINISH	SIZE	BANDS PER PALLET	SQ. FT. PER BAND	QUANTITY PER PALLET	SQ. FT. PER PALLET	WEIGHT PER PALLET	PERMAVISION™ COLORS														COREVISION™ COLORS							
								BULL RUN	COLONIAL	JACKSON	JEFFERSON	NOVA	RICHMOND	SHENANDOAH	BLUE RIDGE	CHESAPEAKE	CRIMSON	GRAY	JAMES RIVER	LEXINGTON	PIEDMONT	SAHARA	SLATE						
BRIKSTONE	Chamfered	4" x 8" x 2.375" (tall)	6	20	540	120	3,210																						
	Flat Colonial																												
	COTTAGESTONE (2 PIECES)	Antiqued	6" x 6" x 2.375" (tall)	7	15	420	105	2,830																					
	Chamfered	6" x 9" x 2.375" (tall)	5	22.5	300	112.5	3,040																						
	Textured																												
CHATHAM (3 PIECES)	ChathamStone	13" x 20", 13" x 13" & 13" x 7" x 2.375" (tall)	N/A	N/A	24 - 13" x 20" 48 - 13" x 13" 48 - 13" x 7"	130	3,420																						
	Chatham Natural																												
EPICSTONE (3 PIECES)	Cobbled	5" x 9", 9" x 9" & 9" x 14" x 3.125" (tall)	N/A	N/A	80 - 5" x 9" 48 - 9" x 9" 48 - 9" x 14"	101.25	3,341																						
ESSEXSTONE (3 PIECES)	-	12", 18" & 22" x 2" (tall)	N/A	N/A	70 - 12" 42 - 18" 42 - 22"	126.5	2,960																						
KINGSLAND (3 PIECES)	Antiqued	3" x 6", 6" x 6" & 6" x 9" x 2.375" (tall)	N/A	N/A	160 each	120	3,220																						
	Traditional																												
GRANDCAY (5 PIECES)	Cobbled	3" x 6", 6" x 6", 6" x 9", 6" x 12" & 12" x 12" x 2.375" (tall)	N/A	N/A	120 - 3" x 6" 60 - 6" x 6" 84 - 6" x 9" 60 - 6" x 12" 24 - 12" x 12"	115.5	3,120																						
	Textured																												
CIRCLESTONE	Antiqued	2.375" x 9.35" diameter	N/A	N/A	8 - half center 16 - sm circle 224 - lg circle 176 - lg recs 8 - sm recs	76.25	2,130																						
	Textured																												
ECOBAY	-	5" x 5" & 5" x 10" x 3.125" (tall)	N/A	N/A	224 - whole 56 - half	88	3,130																						
SF RIMA™	-	8.25" x 8.25" x 3.125"	6	17	216	102	3,530																						
TURFSTONE	-	16" x 24" x 3.125"	N/A	N/A	50	130	2,900																						

All paver sizes are nominal and should be pre-measured when doing a job for which exact dimensions are critical. Actual stone colors should be viewed by the homeowner before purchasing. ● Denotes Stock



WALL SPECIFICATIONS

Samples can be requested by visiting your local distributor.

Colors Available

FACE	SIZE	SQ. FT. PER PIECE	QUANTITY PER PALLET	SQ. FT. PER PALLET	WEIGHT PER PIECE	WEIGHT PER PALLET	Colors Available											
							BULL RUN	JEFFERSON	RICHMOND	SHENANDOAH	JAMES RIVER	BLUE RIDGE	CHESAPEAKE	CRIMSON	GRAY	TAN		
DUBLIN™	12" x 8" x 4" (tall)	0.33	120	40	29	3,480										●	●	
HIGHLAND STONE® FREESTANDING	18" x 9" x 6" (tall)	0.71	20	14	72	2,860												
	12" x 9" x 6" (tall)	0.46	20	9			27	●	●	●	●	●	●					
	6" x 9" x 6" (tall)	0.25	20	4				●	●	●	●	●	●					
HIGHLAND STONE® FREESTANDING	18" x 9" x 3" (tall)	0.36	40	14	36	2,860												
	12" x 9" x 3" (tall)	0.23	40	9			27	●	●	●	●	●	●					
	6" x 9" x 3" (tall)	0.10	40	4				●	●	●	●	●	●					
ASPEN STONE®	12" x 7" x 4" (tall)	0.33	100	33	22	2,280						●	●					
DIAMOND® 10DS	17.25" x 10" x 6" (tall)	0.72	60	43.2	52.6	3,154	●	●	●	●	●	●						
DIAMOND PRO®	18" x 12" x 8" (tall)	1.00	45	45	74	3,330					●							
DIAMOND PRO STONE CUT®	18" x 12" x 8" (tall)	1.00	45	45	74	3,330					●							
DIAMOND PRO® CORNER UNIT	18" x 9" x 8" (tall)	1.00	20	20	103	2,060					●							
HIGHLAND STONE® RETAINING	18" x 12" x 6" (tall)	0.75	16	12	80	2,780												
	12" x 12" x 6" (tall)	0.50	16	8			24	●	●	●	●	●	●					
	6" x 12" x 6" (tall)	0.25	16	4				●	●	●	●	●	●					
HIGHLAND STONE® RETAINING	18" x 12" x 3" (tall)	0.375	32	12	43	2,820												
	12" x 12" x 3" (tall)	0.25	32	8			24	●	●	●	●	●	●					
	6" x 12" x 3" (tall)	0.125	32	4				●	●	●	●	●	●					
ASPEN STONE® WALL CAP	FRONT: 12" x 7.5" x 2.375" (tall) REAR: 9" x 7.5" x 2.375" (tall)	0.2	216	43.2	15	3,240						●	●			●		
UNICAP WALL CAP	16" x 12" x 4" (tall)	0.44	60	26.4	59	3,590											●	
XL™ WALL CAP	FRONT: 18" x 13" x 3" (tall) REAR: 12" x 13" x 3" (tall)	0.31	72	22.32	46	3,380	●	●	●	●	●	●	●					

Actual stone colors should be viewed by the homeowner before purchasing.
● Denotes Stock



HIGHLAND STONE® FREESTANDING WALL SYSTEM (rough-hewn on two sides)



ASPEN STONE® RETAINING, DIAMOND® 10DS RETAINING, DIAMOND PRO STONE CUT® RETAINING, DIAMOND PRO® RETAINING, DUBLIN™ FREESTANDING



HIGHLAND STONE® RETAINING WALL SYSTEM (rough-hewn on one side)



DIAMOND PRO® CORNER UNIT works with Diamond Pro®, ASPEN STONE® WALL CAP single unit, tapered shape (rough-hewn on two sides), XL™ CAP tapered shape, (rough-hewn on two sides), DIAMOND® UNICAP WALL CAP works with Diamond® 10DS and Diamond Pro® (rough-hewn on one side)

EXTRAS SPECIFICATIONS



Samples can be requested by visiting your local distributor.

Colors Available

EXTRAS

FACE	SIZE	QUANTITY PER PALLET	SQ. FT. PER PALLET	WEIGHT PER PIECE	WEIGHT PER PALLET	Colors Available													
						BULL RUN	JEFFERSON	RICHMOND	SHENANDOAH	BLUE RIDGE	CHESAPEAKE	JAMES RIVER	SAHARA	TAN	GRAY	BROWN	WHITE		
COPINGSTONE	9" x 12" x 2.375" (tall)	108	81	20.5	2,220	•	•	•		•	•	•	•						
CURBSTONE	8" x 8" x 4" (tall)	210	93.33	14	2,960										•	•			
HIGHLAND STONE® COLUMN UNIT KIT	27" x 27" x 60" (per pallet), 18" x 9" x 6" (tall) (each piece)	40	30	76	3,110	•	•	•	•	•	•	•							
HIGHLAND STONE® MAILBOX KIT	27" x 27" x 64.5" (per pallet) (42" to bottom of box)	1			3,410		•				•								
LANDSCAPE STEP	48" x 16" x 6" (tall)	10		427	4,270											•	•		
CAST STONE W/OUT HOLE	29" x 29" x 4.5" (tall)	2		273	546												•		•
CAST STONE W/HOLE	29" x 29" x 4.5" (tall)	2		273	546												•		•
FLAT ROCK FACE	32" x 32" x 4.5" (tall)	10		190	1,900												•	•	
LIGHT TOP ROCK FACE	32" x 32" x 4.5" (tall)	2		235	470												•	•	
PEAKED ROCK FACE	32" x 32" x 4.5" (tall)	2		250	500												•	•	
ASPEN STONE® FIRE PIT KIT	42" (outer diameter) x 28" (inner diameter) x 20" (tall)	1			1,450						•	•							
DUBLIN™ FIRE PIT KIT	60" (outer) x 36" (inner) x 16" (tall)	1		29	2088									•	•				
HIGHLAND STONE® FIRE PIT KIT	63" (outer diameter) x 46" (inner diameter) x 23.125" (tall)	1			3,200		•					•							
1/4" FIRE PIT RING CAP	66" (diameter) x 12" (width) x 2.125" (tall)	4		92	1,620												•	•	

Accessories

Column Caps

Fire Pit Kits and Accessories

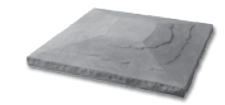
Outdoor Fireplaces & Ovens



CAST STONE COLUMN CAP WITHOUT HOLE



CAST STONE COLUMN CAP WITH HOLE



LIGHT TOP ROCK FACE COLUMN CAP



PEAKED ROCK FACE COLUMN CAP



FLAT ROCK FACE COLUMN CAP



OUTDOOR FIREPLACE & ARCHED FRONT OUTDOOR FIREPLACE



OUTDOOR OVEN*

MODEL	WIDTH	HEIGHT	DEPTH	FIREBOX HEIGHT	SMOKE CHAMBER HEIGHT	OPENING WIDTH	OPENING HEIGHT	FIREBOX DEPTH	WEIGHT
30"	38"	76.5"	28.5"	29.4"	22.75"	30"	34.5"	22.5"	2000
36"	44"	84.75"	28.5"	38"	22.75"	36"	34.5"	22.5"	2200
42"	50"	106.2"	28.5"	39"	32.2"	42"	34.5"	22.5"	2800

WIDTH	INTERIOR DIAMETER	HEIGHT W/OUT CHIMNEY	HEIGHT W/CHIMNEY	CHIMNEY HEIGHT	ACCESS TUNNEL	WEIGHT
48" (at base)	40" (at base)	32"	32"	16"	10"	1200"

*Special Order Only

Actual stone colors should be viewed by the homeowner before purchasing. • Denotes Stock



LANDSCAPE STEP



CURBSTONE



COPINGSTONE



6" COLUMN UNIT
(rough-hewn on two sides)



HIGHLAND STONE® MAILBOX KIT



1/4" FIRE PIT RING CAP



ASPEN STONE® FIRE PIT KIT



HIGHLAND STONE® FIRE PIT KIT



DUBLIN FIRE PIT KIT

HOW TO INSTALL A PATIO USING PAVERS

IF YOU WANT TO EXPAND YOUR INDOOR ROOMS TO THE GREAT OUTDOORS, where you can enjoy space to dine, entertain, or just relax, consider installing a patio. Anyone can install a patio, but because there is lifting, hauling, digging, and cutting involved, it is important to wear work gloves, knee pads, a back support belt, safety glasses, and ear plugs, as well as to practice proper lifting techniques.

DESIGNING AND INSTALLING YOUR OWN PATIO CAN BE COMPLETED IN SEVEN STEPS:

PAVER SELECTION AND PROJECT ESTIMATION

1. Determine the area to be paved and how much material will be needed. Choose paver shape and pattern. Estimate quantity of pavers needed for paved area.

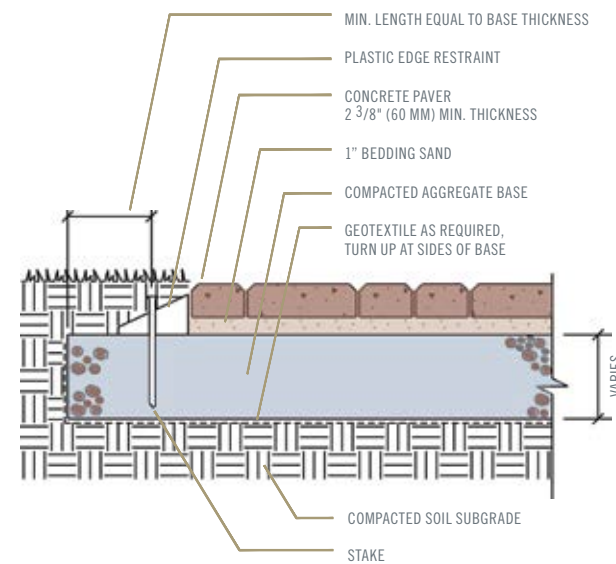
SITE ANALYSIS AND PREPARATION

2. Have utilities marked and excavate area to be paved. The heavier the surface load, the deeper the base excavation. Be sure you have plans for relocating the soil and sod. Compact exposed base area.
3. Install geotextile and base aggregates. Turn cloth up at sides of base. Place aggregates over cloth to required depth and compact to 95% solid. Set posts and stringlines for final base grades and finished paver elevations.

LAYOUT AND INSTALLATION

4. Install C-33 concrete bedding sand at a depth of 1"– and screed smooth to set pavers to finished elevation.
5. Place pavers on screeded sand bed. Use stringlines to keep pattern straight. Set hand-tight joints. Cut pavers in areas as needed to complete pattern.
6. Set plastic edging tight against all exposed paver edges and spike firmly every 24" for walkways and 12" for driveways and curves. Edging works best if set on an aggregate base after trimming sand, setting bed flush with outside edge of pavers.

7. Make one pass over entire area with a plate compactor, sweep dry C-33 concrete sand or other selected joint material into all joints, and compact again to complete interlock process. Refill to desired level after early weathering. Sweep up, clean up, and enjoy your new paver installation.



NOTE: THICKNESS OF AGGREGATE BASE WILL VARY WITH SUBGRADE CONDITIONS AND CLIMATE. COLDER CLIMATES MAY REQUIRE THICKER BASES.

NOTE: Eagle Bay pavers with dimpled or textured surfaces—EpicStone, GrandCay, CircleStone, SF Rima™, CottageStone, and Essex™ Stone—have high and low points on the surface, which lend a more natural aesthetic appeal to the pavers. However, pavers with textured surfaces are susceptible to surface scuffing when compacted in place with plate compactors. Therefore, these paver types should always be compacted with plate compactors that incorporate a protective mat or other medium between the plate compactor and the surface of the Eagle Bay pavers. This system will help to ensure that paver surface scuffing is kept to a minimum. These protective mediums include: rubber matting, thin carpet, Mirafi 500X, or cardboard. Manufacturers of plate compactors are able to recommend other products that can be used for this purpose. For further information on interlocking concrete paver details, technical information, and recommended construction practices, visit the ICPI (Interlocking Concrete Pavement Institute) at www.icpi.org.

Efflorescence is a whitish, powder-like deposit that can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide in the air to form water-insoluble calcium carbonate, called efflorescence. Efflorescence does not affect the structural performance or durability of concrete pavers. Eagle Bay includes admixtures in its concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers that it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months of installation. It may remain for months or wear away. Deposits may be removed from the concrete paver surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult with a chemical company that specializes in efflorescence-removal chemicals.

GUIDELINES FOR USING DEICING CHEMICALS ON UNIT PAVERS: The following guidelines can help limit the exposure of deicing chemicals while maintaining a safe environment:

- Limit the use of deicing chemicals by combining them with a traction aid, such as sand.
- Do not overapply deicing chemicals; follow the recommended dosages.
- Do not use deicing chemicals in place of snow removal; reserve them for melting ice formed by freezing precipitation or freezing snow melt.
- When using magnesium-based deicing chemicals, ensure that the pavement is thoroughly washed in the spring as these deicers will continue to chemically degrade all types of concrete pavement throughout the year.
- Protect vegetation and metal from contact with deicing chemicals, as most can impair vegetation and corrode metals.

In addition, use ICPI-recommended sand jointing materials to minimize water penetration into the pavers. This will also help keep salts from entering and accumulating in the jointing and bedding sand, which can eventually degrade the pavers. The ICPI also recommends adequate pavement slopes (typically a minimum of 2%) to facilitate surface-water drainage and to help remove deicing materials. Although not essential, reduction of water entering jointing sand can be further enhanced with joint-sand stabilization materials and sealers.

HOW TO INSTALL A RETAINING WALL

QUICK COURSE ON COURSES

To complete your project, you will need the following hand tools: shovel, tape measure, hammer, chisel, carpenter's level, stakes, string line, garden hose, safety glasses, gloves, pencil, and square. You may also need a skid loader, compactor, wheelbarrow, and a circular cut-off saw with a masonry blade. Other materials include a 4" diameter flexible polypropylene pipe (drain tile), a supply of sand and gravel (3/4" or smaller aggregate with fines) for the base, and gravel (3/4" free-draining aggregate without fines) to use as backfill.

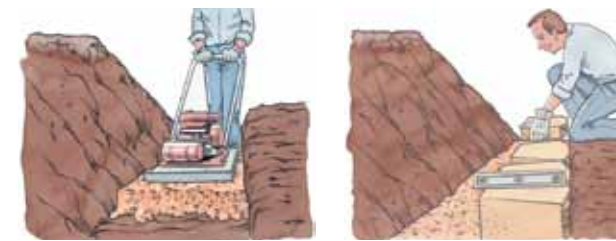


FIGURE A

FIGURE B



FIGURE C

FIGURE D

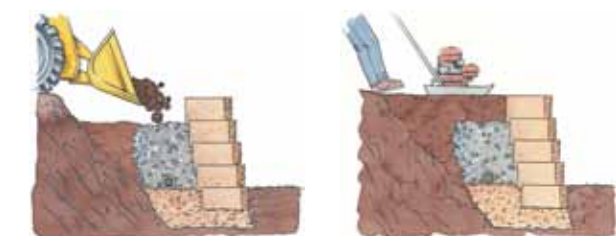


FIGURE E

FIGURE F

NOTE: Efflorescence is a whitish, powder-like deposit that can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide in the air to form water-insoluble calcium carbonate, called efflorescence. Efflorescence does not affect the structural performance or durability of concrete pavers. Eagle Bay includes admixtures in its concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers that it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months of installation. It may remain for months or wear away. Deposits may be removed from the concrete paver surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult with a chemical company that specializes in efflorescence-removal chemicals.

DIRECTIONS:

1. Using a shovel or a skid loader, dig a trench about 24" wide and deep enough to fit the required amount of buried block and compacted base. For walls up to 4' high, bury one layer of units. For walls taller than 4', consult a qualified engineer for design information. Total wall height includes the height of any buried layers.
2. Firmly compact the soil in the bottom of the trench. Lay 6" of compactible base (sand and gravel) in the bottom of the trench and compact (Fig. A).
3. Place the first layer of Anchor® units without lips on the prepared base (lips must be manually knocked off units before placement) (Fig. B). Position the units side by side in full contact with the base. Level in both directions using your carpenter's level to level front to back and side to side.
4. Continue assembling additional layers by placing units in a staggered relationship to the layer beneath (running bond), pulling each unit forward until secure (Fig. C). NOTE: Use gravel (free-draining aggregate) to backfill each additional course as it is installed.
5. Place drain tile behind the wall at grade to allow water to drain from the backfill (Fig. D). Outlet the drain tile through the wall at every low point, or every 50' of wall length, and around the ends of the wall. Backfill with free-draining gravel 12" behind the wall. Fill in the voids. Organic soil or clay-type soil is not recommended for backfill material.
6. Fill any remaining areas behind the wall with soil (Fig. E). Compact every 8"—Repeat steps 4, 5, and 6 until the wall reaches the desired height. For walls taller than 4', consult a qualified engineer for information concerning proper design, backfill, and geosynthetic reinforcement.
7. Firmly compact native soil behind the wall (Fig. F). Do not compact directly on top of the units.
8. You may need partial blocks. To split a block, use a hammer and chisel to score the block on all sides. Pound the chisel on the score line until the block splits. If the block does not split easily, you may need to use a circular cut-off saw with a masonry blade. Read and understand the operating manual before using a saw. Always wear eye protection when splitting blocks.

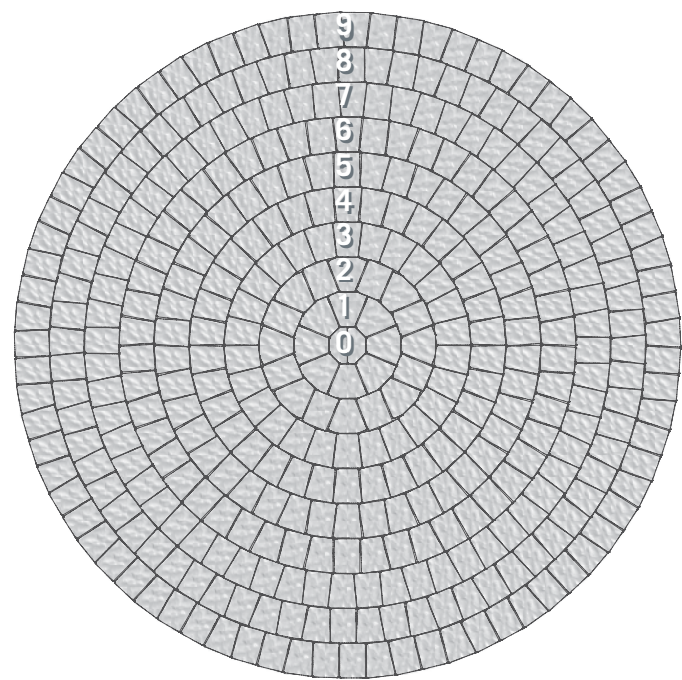
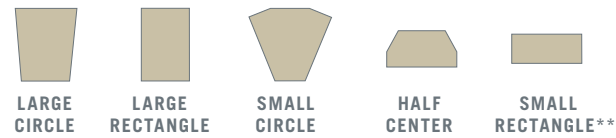
Refer to the *Estimating and Installation Manual for instructions on installing freestanding walls and special applications. Copies are available at authorized Eagle Bay Dealers.*

HOW TO INSTALL CIRCLESTONE

CIRCLESTONE IS A GREAT SOLUTION TO ADD A FOCAL POINT TO A PATIO OR DRIVEWAY. Because there is lifting, hauling, digging, and cutting involved, it is important to wear work gloves, knee pads, a back support belt, safety glasses, and ear plugs, as well as to practice proper lifting techniques.

CIRCLESTONE KIT CONTAINS JUST FIVE DIFFERENT SHAPES FOR EASY INSTALLATION

1. Each Circle Kit makes one 9.35' diameter circle
2. Kit cannot be divided to make multiple smaller circles
3. Due to the production process, there will be extra stones left
4. Pieces included in the kit are as follows:



9.35' DIAMETER

- CIRCLE 0:**
2 half Center Stones
- CIRCLE 1:**
8 small Circle Stones
- CIRCLE 2:**
8 small Circle Stones
8 large Rectangle Stones
- CIRCLE 3:**
26 large Circle Stones
- CIRCLE 4:**
34 large Circle Stones
- CIRCLE 5:**
21 large Circle Stones
21 large Rectangle Stones
- CIRCLE 6:**
25 large Circle Stones
25 large Rectangle Stones
- CIRCLE 7:**
30 large Circle Stones
30 large Rectangle Stones
- CIRCLE 8:**
34 large Circle Stones
34 large Rectangle Stones
- CIRCLE 9:**
25 large Circle Stones
50 large Rectangle Stones

*Gaps may appear. Distribute evenly over entire radius before filling with sand.

**Small rectangle included. Can be used on outer ring.

5. To make a larger circle, expand by using CottageStone 6" x 6" pavers

The following chart is a more detailed look at what is needed to increase the scale of your design when using the CottageStone 6" x 6" pieces.

RADIUS IN FEET	DIAMETER IN FEET	CIRCUMFERENCE IN FEET	6 X 6 PIECES	PIECE PER EXTENSION
5.175	10.35	32.5155	66	66
5.675	11.35	35.6571	138	72
6.175	12.35	38.7987	216	78
6.675	13.35	41.9403	300	84
7.175	14.35	45.0816	390 ea. (420/cube)	90
7.675	15.35	48.2234	488	98
8.175	16.35	51.365	592	104
8.675	17.35	54.5066	702	110
9.175	18.35	57.6482	818 ea. (840/2 cubes)	116

Some 6" x 6" pieces may need to be cut to make a tighter fit.

HOW TO INSTALL A PATIO USING ESSEXSTONE

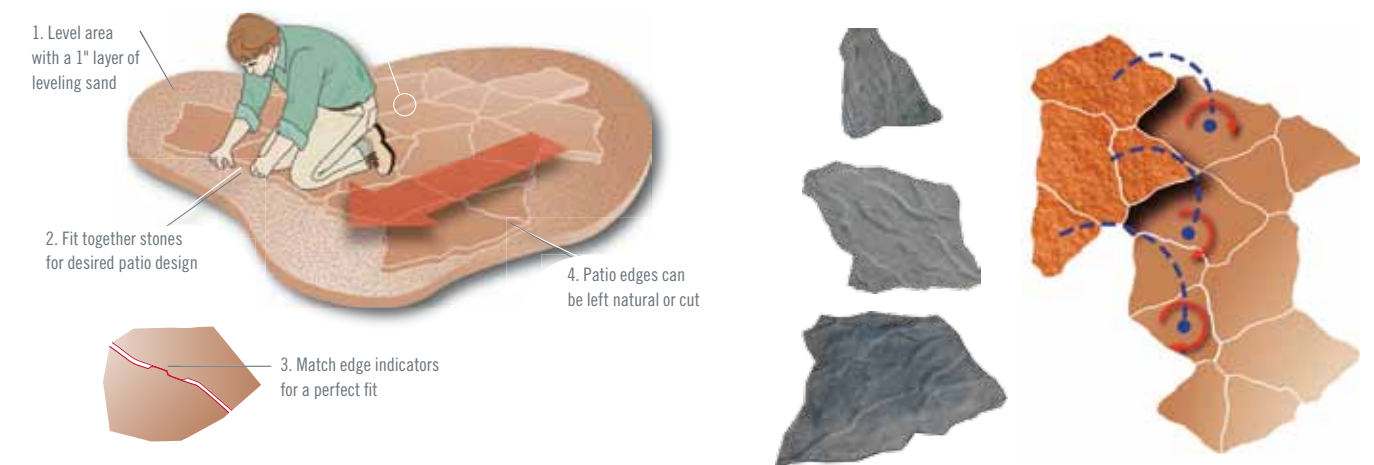
ESSEXSTONE IS THE BEST CHOICE WHEN YOU WANT A NATURAL LOOK. EssexStone products are manufactured for pedestrian applications only. Many of the installation procedures are similar to those of segmental paver systems.

DIRECTIONS:

1. Lay out desired shape and size of the project and excavate to a depth of 7". Be sure to include an overcut of 4" on all sides of the walkway or patio. This will give the edge restraint support to ensure a secure installation.
2. Fill in excavated area with 4" (minimum) of densely graded base material; for example, #21a or crush and run are best. Wet and tamp base material in 2" lifts and compact thoroughly using a hand or vibratory plate compactor.
3. Next, level approximately 1" of bedding sand (washed concrete sand is preferred) over the compacted base using screed guide rails and a straight screed board. It is recommended to leave the sand un-compacted, and it should remain moist during installation.
4. Now it is time to lay the EssexStone. EssexStone includes three unique sizes that have a natural stone appearance. All pieces fit together alone or in any combination to create the look of cut stone. Place the stones down flat on the bedding sand and tap with a rubber mallet to secure. EssexStone can be laid tightly together or with a gap between the stone, giving it a natural-stone look.
5. After all stones are in place, cut or score and break stones to fit the desired shape. EssexStone can also be left uncut, giving the appearance of a rough-cut stone.
6. Install an edge restraint on all unsecured sides of the project. This process is essential in keeping the product tightly together and maintaining consistent joint widths.
7. Next, sweep in joint stabilizing sand over the EssexStone. Tap on the center of each stone to assist the sand moving into place. Do not run a vibratory plate compactor over the surface of the EssexStone. Continue sweeping until all voids are filled. Then remove all excess sand.
8. Finally, lightly blow off the surface of your project with a leaf blower and rinse with low pressure water from a garden hose. Be sure to follow the particular instructions when using joint stabilizers or concrete sealer products. These products can help to enhance the beauty and longevity of your EssexStone project. Enjoy your new space!

AVAILABLE SHAPES

Offered in three sizes that fit alone or in any combination.



Tip! EssexStone pieces can be rough cut with a chisel. For a finer cut, a circular saw and masonry blade can be used. To chisel, mark the cut line on the top and bottom of the stone. Score each side to about 1/2" deep. Place the stone on a flat surface with the scrap piece hanging over a straight edge. Tap the scrap piece gently with a hammer to remove it.

US Patents #7,674,067, #6,881,463, #7,393,155, #D536058, #D537501, and other US and international patents pending. Manufactured under license from Riccobene Designs LLC, XeriStone® and Essex™ are trademarks of Riccobene Designs LLC. ©2010 Riccobene Masonry Co., Inc. All rights reserved.

HOW TO INSTALL A DUBLIN™ FIRE PIT KIT

OUR EASY TO INSTALL DUBLIN™ FIRE PIT KIT IS A SIMPLE WAY TO ADD WARMTH AND A COZY ATMOSPHERE TO YOUR PATIO OR BACKYARD. Just about anyone can install the Dublin™ Fire Pit Kit, but because there is lifting, hauling, digging, and cutting involved, it is important to wear work gloves, knee pads, a back support belt, safety glasses, and ear plugs, as well as to practice proper lifting techniques.

SQUARE DUBLIN FIRE PIT

STEP 1: START WITH THE BASE

Dig an area that extends 4" wider than the fire pit, and 2" below the surface. Add gravel and compact the surface until it is level and flush with the ground. If you are setting the fire pit on pavers, then place the pit directly onto the surface and add 2-3" of sand to allow for proper drainage.

STEP 2: LAY TIER 1

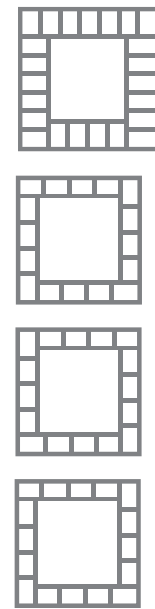
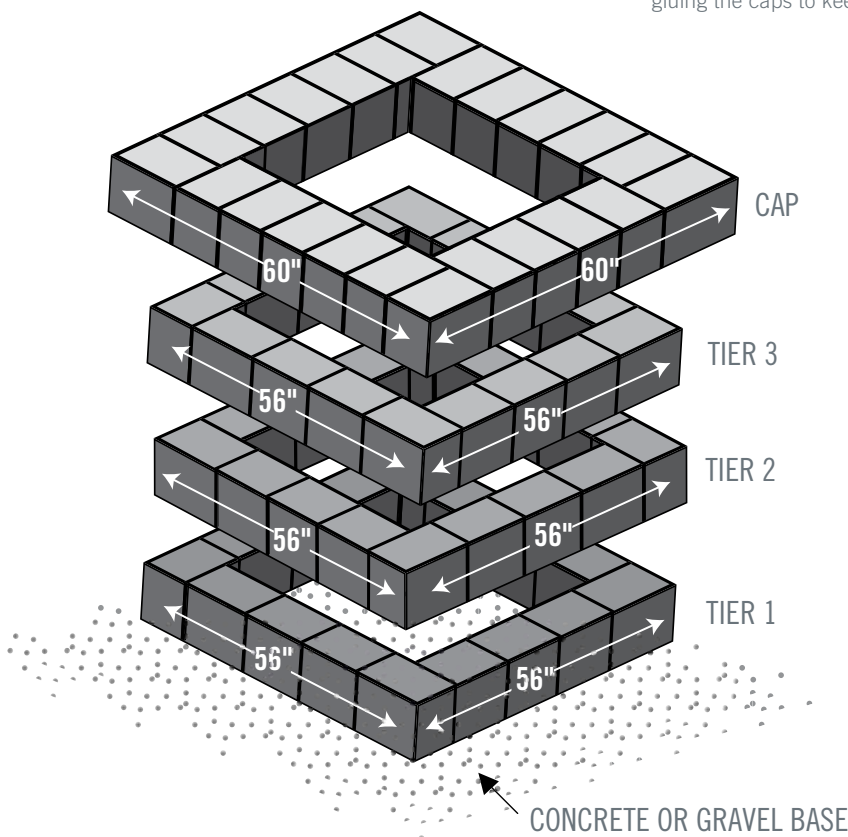
Using the diagram below, lay out 16 blocks in a rectangular design so that the inside diameter is 56" x 56". Make sure that this is level and brush the top of the block. For extra stability, apply a small bead of concrete adhesive to this tier and to every subsequent tier hereafter.

STEP 3: LAY TIERS 2 & 3

Reverse the Tier 1 pattern and lay Tier 2 using 16 blocks (add adhesive if desired). Repeat this step for Tier 3 (add adhesive if desired). The tier reversal is done to offset the joints, thus giving a better look to your fire pit.

STEP 4: CAPPING

Place 24 blocks perpendicular to the other tiers. This creates the cap for the fire pit. Start on one corner and place 6 blocks. Turn the block 90 degrees and place 6 more. Continue for the remaining two sides. Remove each cap one by one, apply adhesive to the top of Tier 3, and reset the cap. Continue doing so until you have glued all of the cap block in place. NOTE: Even if the previous tiers were not glued, Eagle Bay highly recommends gluing the caps to keep them in place.

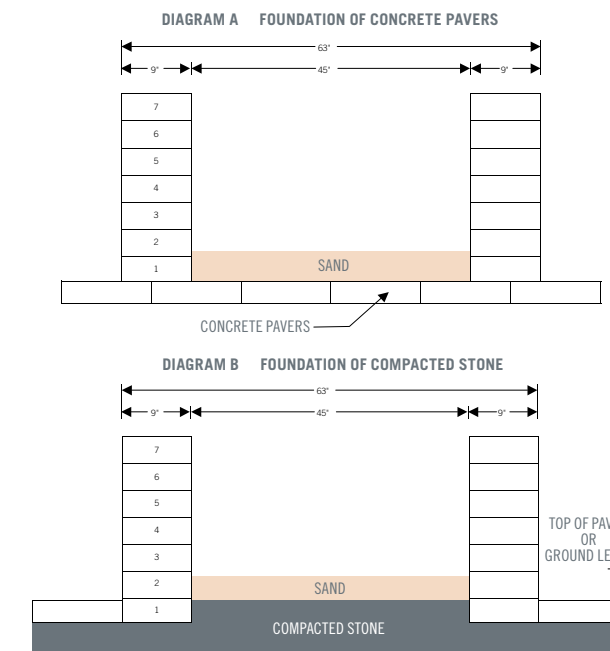


HOW TO INSTALL A HIGHLAND STONE® FIRE PIT KIT

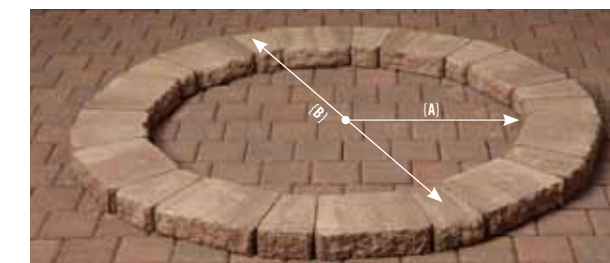
I. FOUNDATION

RECOMMENDED BY EAGLE BAY — COMPACTED GRAVEL BASE: Place and uniformly compact the gravel base (crushed stone no larger than 3/4"). Dense-graded aggregate base should be compacted using a vibratory plate compactor or hand tamper. A 4" thick gravel base is recommended and should extend beyond the Highland Stone® Fire Pit a minimum of 3" on each side. The top of the leveling pad should be at least 3" below grade.

CONCRETE BASE OR CONCRETE PAVERS: Place Highland Stone® Fire Pit directly on a concrete base or concrete pavers. (Eagle Bay recommends a compacted gravel base). Make sure to fill the bottom of the fire pit with a layer of sand (3" minimum) to ensure proper drainage.



INSTALLING FIRST LAYER OF BLOCK: (A) Use a center stake and lay out the Highland Stone® in roughly a 22.5" radius from center stake to the back of the block. A circle with roughly a 45" inside diameter will require 10 medium and 12 small units. **(B)** It is important to ensure that each small unit has a corresponding small unit directly across from it (180 degrees) in order to attain the proper radius. Slight adjustment to the circle of blocks may be required for proper alignment.



2. BUILDING ADDITIONAL LAYERS OF BLOCK

Make sure the first layer of block is perfectly leveled before building additional layers. Using concrete-safe adhesive, glue the second row of blocks to the first row. It is important to stagger the joints as much as possible on every course. Make sure not to line up any two small units on top of the small units below. There are enough units to build 7 layers of block, which would make the fire pit roughly 21" tall plus coping.



**For packaging, two extra of each unit are provided in the kit.

3. INSTALLATION OF WEATHERED CAP & OPTIONAL METAL FIRE RING

Once the fire pit is at the desired height, use a concrete adhesive to secure the four radius cap units. Add crushed stone or lava rock to raise the fire bed up to your preferred height. If you choose the optional metal fire ring, please insert before capping the fire pit.



Safety Tips:

- The fire pit is for outdoor use only.
- Make sure to assemble the fire pit away from surrounding structures and make sure nothing that is a potential fire or injury hazard is directly above the fire pit.
- Before beginning installation, please contact your municipality to obtain information for fire pit installation regulations. It is very important to check local codes.

View more installation details, along with time-lapse video, on our website: eaglebaypavers.com.

PATTERNS

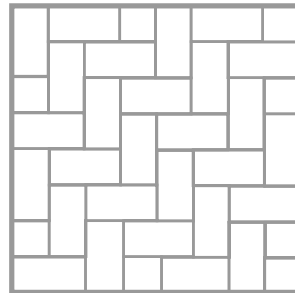
Patterns are intended as guides for preliminary pattern design only. It is the designer's or contractor's responsibility to verify and calculate the unit sizes and package quantities necessary to successfully execute the installation.

VISIT EAGLEBAYPAVERS.COM FOR MORE INFORMATION AND INSTALLATION INSTRUCTIONS.

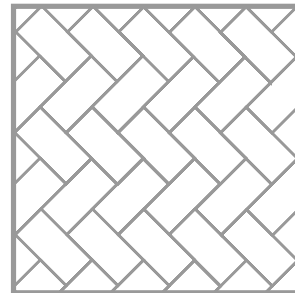


BrikStone Chamfered, James River Color, 45° Herringbone

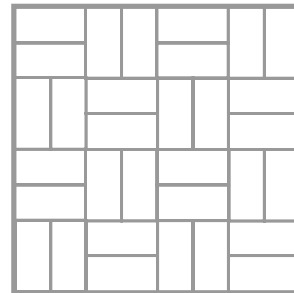
BRIKSTONE



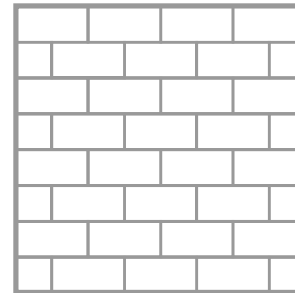
90° HERRINGBONE



45° HERRINGBONE

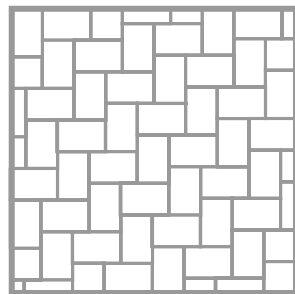


BASKETWEAVE

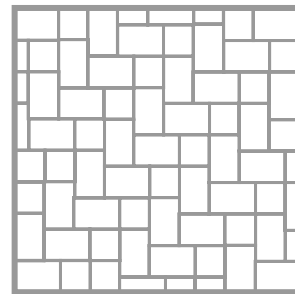


RUNNING BOND

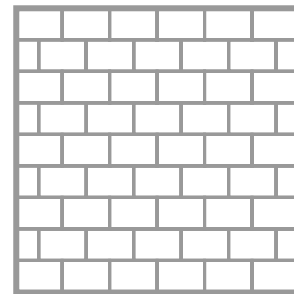
COTTAGESTONE



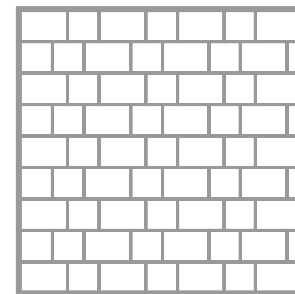
90° HERRINGBONE
(6" X 9" ONLY)



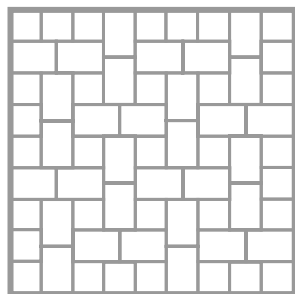
90° MOD. HERRINGBONE
(40% 6" X 6" + 60% 6" X 9")



RUNNING BOND
(6" X 9" ONLY)



MOD. RUNNING BOND
(40% 6" X 6" + 60% 6" X 9")



I-PATTERN
(25% 6" X 6" + 75% 6" X 9")

KINGSLAND, EPICSTONE, GRANDCAY & CHATHAM

There are no set patterns for these paver families. Some Eagle Bay customers have created patios by randomly picking and setting the stones in no particular order as they come off the cube. This can achieve a nice, natural look. However, even piece distribution is not possible when randomly selecting pavers, since selection is not based on a set pattern.

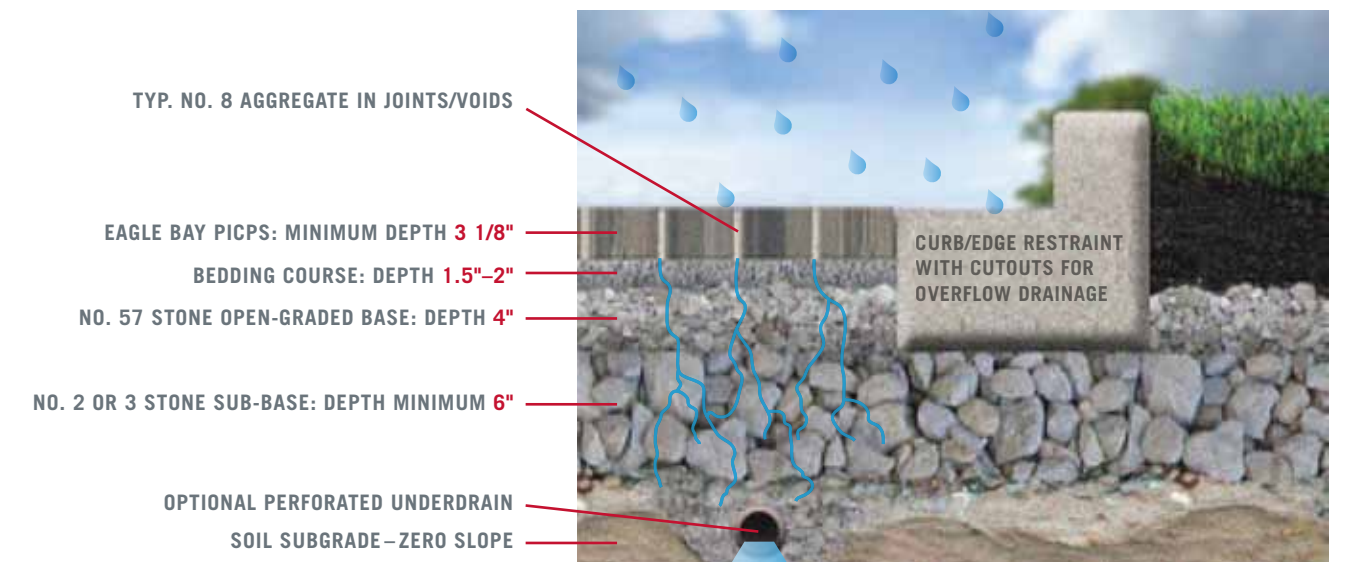
PERMEABLE PAVER BENEFITS & HOW THEY WORK

BUILDING A GREEN INFRASTRUCTURE: THE BENEFITS OF USING EAGLE BAY PERMEABLE PAVERS

1. Eagle Bay® PICP Systems accommodate a wide variety of stormwater management objectives due to flexibility of pavement design, storage quantity capacities, and water quality treatment.
2. Runoff reduction of up to 100%, depending on project design parameters.
3. Provides both channel protection and flood mitigation.
4. Maximizes groundwater recharge with improved water quality.
5. Allows for retention and storage of stormwater for possible reuse for irrigation or other non-potable applications.
6. Reduces non-point-source pollutants in stormwater, thereby mitigating impact on surrounding surface waters, and may lessen or eliminate downstream flooding and stream bank erosion.
7. Minimizes impact and stress on existing stormwater or combined stormwater and sewer systems through reduced peak discharges.
8. The multi-purpose Permeable Pavement enhances land-use planning and leads to more efficient use of available land for greater economic value, especially in high-density urban areas. Utilizing the storage capacity of the PICP System below the pavement-wearing surface, as opposed to aboveground storage ponds or the deep excavation required by below-grade confined space systems, accomplishes this goal.
9. May decrease project cost by reducing or eliminating drainage and retention/detention systems.
10. May reduce cost of compliance with stormwater regulatory requirements and lower municipal or state utility/stormwater fees.
11. Solar Reflectivity Index compliance will reduce heat island effect and thermal loading of surrounding surface and/or outflow waters when Eagle Bay's SRI-compliant colors are specified.
12. Accommodates pavement design to provide both mechanical stability and structural integrity for a variety of traffic loads, including secondary roadways—light and heavy duty traffic requirements.



CROSS SECTION DETAIL OF HOW A PERMEABLE PAVER WORKS



CONTRACTOR INTERVIEW QUESTIONS

If you want professional results for your patio, driveway, or wall project, you're going to need some help. But you don't have to know everything about pavers to hire a contractor. All you need are the right questions.

WHAT TO ASK YOUR CONTRACTOR

- | | |
|--|---|
| <p>1. How long have you been installing pavers?
_____</p> <p>2. Are you a member of the ICPI (Interlocking Concrete Pavers Institute) or other trade associations? <i>Membership in a local trade association shows a level of professionalism and credibility.</i>
_____</p> <p>4. Will you follow ICPI specifications for the installation?
_____</p> <p>5. Do you guarantee your work for at least one year?
_____</p> <p>6. Will you return in one year to inspect it?
_____</p> <p>7. How long will the project take and what hours of the day will you be working?
_____</p> <p>8. How many people are in your crew?
_____</p> <p>9. To provide pictures of recently completed jobs.</p> <p>10. A current liability insurance certificate. <i>The contractor should be insured for any damage or injuries that occur on your property.</i></p> | <p>11. Documentation that your contractor's worker's compensation insurance covers the whole job and crew.</p> <p>13. Will you do a written, itemized proposal outlining the scope of work and terms of payment? <i>It should include starting and completion dates, demolition, excavation, paving, and base materials, as well as any applicable taxes.</i></p> <p>12. Request at least three referrals from past clients. <i>Referrals can only help if you call them. Here are a few questions to ask:</i></p> <p>A. Were you happy with the work?
_____</p> <p>B. Did the contractor clean up each day?
_____</p> <p>C. How did the contractor handle plan changes?
_____</p> <p>D. Was the job completed on time and at the quoted price?
_____</p> <p>E. Would you hire this contractor again?
_____</p> |
|--|---|

NOTES

CONTRACTOR CHECKLIST

		COMPANY #1		COMPANY #2		COMPANY #3	
CONTRACTOR INFORMATION	1. COMPANY NAME						
	Address						
	Phone						
	Contact Name						
	2. WORKMANSHIP WARRANTY						
	3. REFERENCES:						
Name							
Address							
Phone							
INSTALLATION PROCEDURES	1. EXCAVATION						
	a. Depth						
	b. Width						
	c. Final Elevation Agreed	YES	NO	YES	NO	YES	NO
	2. BASE CONSTRUCTION						
	a. Type of Material						
	b. Depth of Material						
	Walkway minimum 4"						
	Driveway minimum 8"						
	c. Compaction						
	With Moisture	YES	NO	YES	NO	YES	NO
	Maximum 4" Layers	YES	NO	YES	NO	YES	NO
	d. Woven geotextile (optional)	YES	NO	YES	NO	YES	NO
	3. BEDDING LAYER						
	a. Coarse Sharp Sand (ie., Concrete Sand)	YES	NO	YES	NO	YES	NO
	b. Depth (maximum 1.5")	YES	NO	YES	NO	YES	NO
	4. PAVERS						
	a. Quantity (square feet)						
	b. Supplier						
	c. Warranty						
	d. Shape						
e. Color							
f. Laying Pattern							
5. EDGE RESTRAINTS							
a. Type							
b. Quantity (linear feet)							
c. Base Extends Beyond (minimum 6")	YES	NO	YES	NO	YES	NO	
6. JOINTING SAND							
a. Fine Washed Sand (ie. Masonry Sand)	YES	NO	YES	NO	YES	NO	
b. Compact in Both Directions	YES	NO	YES	NO	YES	NO	
c. Sweeps into Joints	YES	NO	YES	NO	YES	NO	
COST							
TOTAL COST							

Eagle Bay would like to thank the ICPI for the use of this checklist. This is intended to be used as a general guide for the installation of interlocking concrete pavers. The materials and construction methods may vary as a result of diverse conditions in every region.

LIFETIME TRANSFERABLE WARRANTY

WE STAND BEHIND OUR PRODUCTS WITH A LIFETIME PRODUCT WARRANTY.

Eagle Bay is proud to certify that our paving stones and retaining walls meet the latest industry standards in the United States. All Eagle Bay hardscape products comply with and surpass all applicable standards set by the ASTM C936 (American Society for Testing and Materials) and NCMA (National Concrete Masonry Association).

Eagle Bay offers a transferable lifetime warranty on the structural integrity of all paving stones and retaining wall units it manufactures. It covers any disintegration and/or decomposition resulting

from natural causes and the abnormal deterioration of the surface due to the use of sodium chloride (NaCl), such as deicing salt. If products prove defective, we will replace those units. Eagle Bay's responsibility is limited to its manufactured products only and not to costs related to the installation of those products. We will honor this transferable warranty with a proof of purchase (i.e., invoice or delivery slip).

Visit eaglebaypavers.com for full warranty information.

DETAILS

PRINTED COLOR SWATCHES

The natural materials that we use in our paving stones and retaining wall products deliver a range of colors that closely match color samples in catalogs, spec books, color swatch books, and online photos. However, Eagle Bay cannot guarantee specific color matching. Our pavers and walls can vary slightly in color batch depending on environmental conditions. Therefore, colors shown are approximate representations of standard colors and shouldn't be expected to be an exact match. Final color selection should be made at your local dealer from stock product. Eagle Bay always recommends immediately verifying the product and color upon receipt. If there are any discrepancies, contact your local dealer before continuing your project. Installation of the product constitutes its acceptance.

EFFLORESCENCE

Efflorescence is a whitish, powder-like deposit that can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide in the air to form water-insoluble calcium carbonate, called efflorescence. Efflorescence does not affect the structural performance or durability of concrete pavers. Eagle Bay includes admixtures in its concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers that it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months of installation. It may remain for months or wear away. Deposits may be removed from the concrete paver surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult with a chemical company that specializes in efflorescence-removal chemicals.

COMPACTOR AND SNOW REMOVAL

Eagle Bay pavers with dimpled or textured surfaces—EpicStone, GrandCay, CircleStone, CottageStone, and EssexStone—have high and low points on the surface that lend a more natural aesthetic appeal to the pavers. However, pavers with textured surfaces are susceptible to surface scuffing when being compacted in place with plate compactors. Therefore, these paver types should always be compacted with plate compactors that incorporate a protective mat or other medium between the plate compactor and the surface of the Eagle Bay pavers. This system will help to ensure that paver surface scuffing is kept to a minimum. These protective mediums include: rubber matting, thin carpet, Mirafi 500X, or cardboard. Manufacturers of plate compactors are able to recommend other products that can be used for this purpose. For further information on interlocking concrete paver details, technical information, and recommended construction practices, visit the ICPI (Interlocking Concrete Pavement Institute) at www.icpi.org.

Also, snow removal equipment should have the proper spacing, bumpers, and rubber blade guards to protect the surface of the pavers. Eagle Bay will not be held responsible for damage to pavers caused by the misuse of compaction or snow removal equipment, leaving scuff marks, or burns on pavers.

NOTE:

This warranty does not apply to any breakage, chipping, or other deterioration caused by improper design or installation that does not comply with applicable codes, the ICPI (Interlocking Concrete Pavement Institute), NCMA (National Concrete Masonry Association), and recognized work procedures. Please visit www.icpi.org or www.ncma.org for more information on installation specifications. This warranty does not apply to any damage resulting from a natural disaster or from a deliberate and/or negligent act on the part of the purchaser, owner of the building, installer, or any third party.

GrandBay Textured, James River Color; Wall: Highland Stone® Freestanding, Blue Ridge Color; Wall Cap: XL™ Cap, Jefferson Color; Column Cap: Flat Rock Face Column Cap, Gray Color; Bench Cap: CopingStone, Jefferson Color; Fire Pit Kit: Highland Stone® Fire Pit Kit, James River Color; Fire Pit Ring Cap: 1/4" Ring Cap, Jefferson Color (available by separate purchase only)
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E EAGLE BAY®

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